



OLED TV SERVICE MANUAL

CHASSIS: EA82B

MODEL: OLED55B8PUA

OLED65B8PUA

CAUTION

BEFORE SERVICING THE CHASSIS, READ THE SAFETY PRECAUTIONS IN THIS MANUAL.



P/NO: MFL70444215 (1804-REV00)

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SAFETY PRECAUTIONS

IMPORTANT SAFETY NOTICE

Many electrical and mechanical parts in this chassis have special safety-related characteristics. These parts are identified by \triangle in the Exploded View.

It is essential that these special safety parts should be replaced with the same components as recommended in this manual to prevent Shock, Fire, or other Hazards.

Do not modify the original design without permission of manufacturer.

General Guidance

An **isolation Transformer should always be used** during the servicing of a receiver whose chassis is not isolated from the AC power line. Use a transformer of adequate power rating as this protects the technician from accidents resulting in personal injury from electrical shocks.

It will also protect the receiver and it's components from being damaged by accidental shorts of the circuitry that may be inadvertently introduced during the service operation.

If any fuse (or Fusible Resistor) in this TV receiver is blown, replace it with the specified.

When replacing a high wattage resistor (Oxide Metal Film Resistor, over 1 W), keep the resistor 10 mm away from PCB.

Keep wires away from high voltage or high temperature parts.

Before returning the receiver to the customer,

always perform an **AC leakage current check** on the exposed metallic parts of the cabinet, such as antennas, terminals, etc., to be sure the set is safe to operate without damage of electrical shock.

Leakage Current Cold Check(Antenna Cold Check)

With the instrument AC plug removed from AC source, connect an electrical jumper across the two AC plug prongs. Place the AC switch in the on position, connect one lead of ohm-meter to the AC plug prongs tied together and touch other ohm-meter lead in turn to each exposed metallic parts such as antenna terminals, phone jacks, etc.

If the exposed metallic part has a return path to the chassis, the measured resistance should be between 1 $M\Omega$ and 5.2 $M\Omega.$

When the exposed metal has no return path to the chassis the reading must be infinite.

An other abnormality exists that must be corrected before the receiver is returned to the customer.

Leakage Current Hot Check (See below Figure)

Plug the AC cord directly into the AC outlet.

Do not use a line Isolation Transformer during this check.

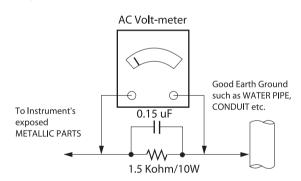
Connect 1.5 K / 10 watt resistor in parallel with a 0.15 uF capacitor between a known good earth ground (Water Pipe, Conduit, etc.) and the exposed metallic parts.

Measure the AC voltage across the resistor using AC voltmeter with 1000 ohms/volt or more sensitivity.

Reverse plug the AC cord into the AC outlet and repeat AC voltage measurements for each exposed metallic part. Any voltage measured must not exceed 0.75 volt RMS which is corresponds to 0.5 mA.

In case any measurement is out of the limits specified, there is possibility of shock hazard and the set must be checked and repaired before it is returned to the customer.

Leakage Current Hot Check circuit



When 25A is impressed between Earth and 2nd Ground for 1 second, Resistance must be less than 0.1 Ω *Base on Adjustment standard

SERVICING PRECAUTIONS

CAUTION: Before servicing receivers covered by this service manual and its supplements and addenda, read and follow the *SAFETY PRECAUTIONS* on page 3 of this publication. *NOTE*: If unforeseen circumstances create conflict between the following servicing precautions and any of the safety precautions on page 3 of this publication, always follow the safety precautions. Remember: Safety First.

General Servicing Precautions

- Always unplug the receiver AC power cord from the AC power source before;
 - Removing or reinstalling any component, circuit board module or any other receiver assembly.
 - Disconnecting or reconnecting any receiver electrical plug or other electrical connection.
 - c. Connecting a test substitute in parallel with an electrolytic capacitor in the receiver.
 - **CAUTION**: A wrong part substitution or incorrect polarity installation of electrolytic capacitors may result in an explosion hazard.
- Test high voltage only by measuring it with an appropriate high voltage meter or other voltage measuring device (DVM, FETVOM, etc) equipped with a suitable high voltage probe.
 Do not test high voltage by "drawing an arc".
- Do not spray chemicals on or near this receiver or any of its assemblies.
- 4. Unless specified otherwise in this service manual, clean electrical contacts only by applying the following mixture to the contacts with a pipe cleaner, cotton-tipped stick or comparable non-abrasive applicator; 10 % (by volume) Acetone and 90 % (by volume) isopropyl alcohol (90 % - 99 % strength) CAUTION: This is a flammable mixture.
 - Unless specified otherwise in this service manual, lubrication of contacts in not required.
- 5. Do not defeat any plug/socket B+ voltage interlocks with which receivers covered by this service manual might be equipped.
- Do not apply AC power to this instrument and/or any of its electrical assemblies unless all solid-state device heat sinks are correctly installed.
- Always connect the test receiver ground lead to the receiver chassis ground before connecting the test receiver positive lead.
 - Always remove the test receiver ground lead last.
- 8. Use with this receiver only the test fixtures specified in this service manual.
 - **CAUTION**: Do not connect the test fixture ground strap to any heat sink in this receiver.

Electrostatically Sensitive (ES) Devices

Some semiconductor (solid-state) devices can be damaged easily by static electricity. Such components commonly are called Electrostatically Sensitive (ES) Devices. Examples of typical ES devices are integrated circuits and some field-effect transistors and semiconductor "chip" components. The following techniques should be used to help reduce the incidence of component damage caused by static by static electricity.

1. Immediately before handling any semiconductor component or semiconductor-equipped assembly, drain off any electrostatic charge on your body by touching a known earth ground. Alternatively, obtain and wear a commercially available discharging wrist strap device, which should be removed to prevent potential shock reasons prior to applying power to the unit under test.

- After removing an electrical assembly equipped with ES devices, place the assembly on a conductive surface such as aluminum foil, to prevent electrostatic charge buildup or exposure of the assembly.
- Use only a grounded-tip soldering iron to solder or unsolder ES devices.
- Use only an anti-static type solder removal device. Some solder removal devices not classified as "anti-static" can generate electrical charges sufficient to damage ES devices.
- 5. Do not use freon-propelled chemicals. These can generate electrical charges sufficient to damage ES devices.
- 6. Do not remove a replacement ES device from its protective package until immediately before you are ready to install it. (Most replacement ES devices are packaged with leads electrically shorted together by conductive foam, aluminum foil or comparable conductive material).
- Immediately before removing the protective material from the leads of a replacement ES device, touch the protective material to the chassis or circuit assembly into which the device will be installed.
 - **CAUTION**: Be sure no power is applied to the chassis or circuit, and observe all other safety precautions.
- Minimize bodily motions when handling unpackaged replacement ES devices. (Otherwise harmless motion such as the brushing together of your clothes fabric or the lifting of your foot from a carpeted floor can generate static electricity sufficient to damage an ES device.)

General Soldering Guidelines

- Use a grounded-tip, low-wattage soldering iron and appropriate tip size and shape that will maintain tip temperature within the range or 500 °F to 600 °F.
- Use an appropriate gauge of RMA resin-core solder composed of 60 parts tin/40 parts lead.
- 3. Keep the soldering iron tip clean and well tinned.
- Thoroughly clean the surfaces to be soldered. Use a mall wirebristle (0.5 inch, or 1.25 cm) brush with a metal handle.
 Do not use freon-propelled spray-on cleaners.
- 5. Use the following unsoldering technique
 - a. Allow the soldering iron tip to reach normal temperature. (500 $^{\circ}\text{F}$ to 600 $^{\circ}\text{F}$)
 - b. Heat the component lead until the solder melts.
 - c. Quickly draw the melted solder with an anti-static, suctiontype solder removal device or with solder braid.
 CAUTION: Work quickly to avoid overheating the circuit board printed foil.
- 6. Use the following soldering technique.
 - a. Allow the soldering iron tip to reach a normal temperature (500 $^{\circ}$ F to 600 $^{\circ}$ F)
 - b. First, hold the soldering iron tip and solder the strand against the component lead until the solder melts.
 - c. Quickly move the soldering iron tip to the junction of the component lead and the printed circuit foil, and hold it there only until the solder flows onto and around both the component lead and the foil.
 - **CAUTION**: Work quickly to avoid overheating the circuit board printed foil.
 - d. Closely inspect the solder area and remove any excess or splashed solder with a small wire-bristle brush.

IC Remove/Replacement

Some chassis circuit boards have slotted holes (oblong) through which the IC leads are inserted and then bent flat against the circuit foil. When holes are the slotted type, the following technique should be used to remove and replace the IC. When working with boards using the familiar round hole, use the standard technique as outlined in paragraphs 5 and 6 above.

Removal

- Desolder and straighten each IC lead in one operation by gently prying up on the lead with the soldering iron tip as the solder melts.
- Draw away the melted solder with an anti-static suction-type solder removal device (or with solder braid) before removing the IC

Replacement

- 1. Carefully insert the replacement IC in the circuit board.
- Carefully bend each IC lead against the circuit foil pad and solder it
- 3. Clean the soldered areas with a small wire-bristle brush. (It is not necessary to reapply acrylic coating to the areas).

"Small-Signal" Discrete Transistor Removal/Replacement

- Remove the defective transistor by clipping its leads as close as possible to the component body.
- 2. Bend into a "U" shape the end of each of three leads remaining on the circuit board.
- 3. Bend into a "U" shape the replacement transistor leads.
- 4. Connect the replacement transistor leads to the corresponding leads extending from the circuit board and crimp the "U" with long nose pliers to insure metal to metal contact then solder each connection.

Power Output, Transistor Device

Removal/Replacement

- 1. Heat and remove all solder from around the transistor leads.
- 2. Remove the heat sink mounting screw (if so equipped).
- Carefully remove the transistor from the heat sink of the circuit board.
- 4. Insert new transistor in the circuit board.
- 5. Solder each transistor lead, and clip off excess lead.
- 6. Replace heat sink.

Diode Removal/Replacement

- Remove defective diode by clipping its leads as close as possible to diode body.
- Bend the two remaining leads perpendicular y to the circuit board.
- 3. Observing diode polarity, wrap each lead of the new diode around the corresponding lead on the circuit board.
- 4. Securely crimp each connection and solder it.
- Inspect (on the circuit board copper side) the solder joints of the two "original" leads. If they are not shiny, reheat them and if necessary, apply additional solder.

Fuse and Conventional Resistor

Removal/Replacement

- Clip each fuse or resistor lead at top of the circuit board hollow stake.
- 2. Securely crimp the leads of replacement component around notch at stake top.

3. Solder the connections.

CAUTION: Maintain original spacing between the replaced component and adjacent components and the circuit board to prevent excessive component temperatures.

Circuit Board Foil Repair

Excessive heat applied to the copper foil of any printed circuit board will weaken the adhesive that bonds the foil to the circuit board causing the foil to separate from or "lift-off" the board. The following guidelines and procedures should be followed whenever this condition is encountered.

At IC Connections

To repair a defective copper pattern at IC connections use the following procedure to install a jumper wire on the copper pattern side of the circuit board. (Use this technique only on IC connections)

- 1. Carefully remove the damaged copper pattern with a sharp knife. (Remove only as much copper as absolutely necessary).
- carefully scratch away the solder resist and acrylic coating (if used) from the end of the remaining copper pattern.
- 3. Bend a small "U" in one end of a small gauge jumper wire and carefully crimp it around the IC pin. Solder the IC connection.
- 4. Route the jumper wire along the path of the out-away copper pattern and let it overlap the previously scraped end of the good copper pattern. Solder the overlapped area and clip off any excess jumper wire.

At Other Connections

Use the following technique to repair the defective copper pattern at connections other than IC Pins. This technique involves the installation of a jumper wire on the component side of the circuit board.

- Remove the defective copper pattern with a sharp knife.
 Remove at least 1/4 inch of copper, to ensure that a hazardous condition will not exist if the jumper wire opens.
- Trace along the copper pattern from both sides of the pattern break and locate the nearest component that is directly connected to the affected copper pattern.
- Connect insulated 20-gauge jumper wire from the lead of the nearest component on one side of the pattern break to the lead of the nearest component on the other side.

Carefully crimp and solder the connections.

CAUTION: Be sure the insulated jumper wire is dressed so the it does not touch components or sharp edges.

SPECIFICATION

NOTE: Specifications and others are subject to change without notice for improvement.

1. Application range

This specification is applied to the OLED TV used EA82B chassis.

2. Test condition

Each part is tested as below without special appointment.

- (1) Temperature : 25 °C ± 5 °C(77 ± 9 °F) , CST : 40 °C ± 5 °C
- (2) Relative Humidity: 65 % ± 10 %
- (3) Power Voltage
 - : Standard input voltage (AC 100-240 V~, 50/60 Hz)
 - * Standard Voltage of each products is marked by models.
- (4) Specification and performance of each parts are followed each drawing and specification by part number in accordance with BOM.
- (5) The receiver must be operated for about 5 minutes prior to the adjustment.

3. Test method

- (1) Performance: LGE TV test method followed
- (2) Demanded other specification
 - Safety: UL, CSA, CE, IEC specification EMC: FCC, ICES, CE, IEC specification

4. General Specification

No	Iter	n	Specification	Remark
1	Market		North America	
2	Broadcasting s	system	ATSC / NTSC-M, 64 & 256 QAM	
3	Available Char	nnel	VHF : 02~13	
			UHF : 14~69	
			DTV: 02-69	
			CATV: 01~135	
			CADTV: 01~135	
4	Receiving system		Digital : ATSC, 64 & 256 QAM Analog : NTSC-M	
5	Video Input		NTSC-M	Rear gender(1EA)
6	HDMI Input	HDMI 1	PC / DTV format	B, C, E : Side, Support 6Gbps W : Rear, Support 6Gbps
		HDMI 2	PC / DTV format	B, C, E: Side, Support 6Gbps, Support ARC W: Rear, Support 6Gbps, Support ARC
	HDMI 3		PC / DTV format	B, C, E: Side, Support 6Gbps W: Rear, Support 6Gbps
		HDMI 4	PC / DTV format	Side, Support 6Gbps
7	Audio Input		AV Audio / DVI Audio	Rear(AV Gender), Except Korea model AV and DVI use same jack
8	SPDIF out(1EA)		Optical Audio out	Rear (1EA),
9	USB Input(3EA)		EMF, DivX HD, For SVC (download)	JPEG, MP3, DivX HD B, C, E : Side(1EA), Rear(2EA) W : Rear(3EA)

5. External Input Support Format 5.1. HDMI Input (PC/DTV)

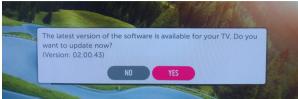
No.	Resolution	H-freq(kHz)	V-freq.(kHz)	Pixel clock(MHz)		Proposed
	HDMI-PC					
1	640*350	31.46	70.09	25.17	EGA	
2	720*400	31.46	70.08	28.32	DOS	
3	640*480	31.46	59.94	25.17	VESA(VGA)	
4	800*600	37.87	60.31	40	VESA(SVGA)	
5	1024*768	48.36	60.00	65	VESA(XGA)	
6	1360*768	47.71	60.01	84.75	VESA(WXGA)	
7	1152*864	54.34	60.05	80	VESA	
8	1280*1024	63.98	60.02	109.00	SXGA	Support to HDMI-PC
9	1920*1080	67.5	60	158.40	WUXGA (Reduced Blanking)	
10	1920*1080	135	120	297		
11	3840*2160	54	24.00	297.00	UDTV 2160P	
12	3840*2160	56.25	25.00	297.00	UDTV 2160P	
13	3840*2160	67.5	30.00	297.00	UDTV 2160P	
14	4096*2160	53.95	23.97	296.70	UDTV 2160P	
15	4096*2160	54	24	297	UDTV 2160P	

No.	Resolution	H-freq(kHz)	V-freq.(kHz)	Pixel clock(MHz)	Proposed	
	DTV					
1	640*480	31.46	59.94	25.12	SDTV 480P	
2	640*480	31.5	60.00	25.12	SDTV 480P	
3	720*480	15.73	59.94	13.50	SDTV, DVD 480I(525I)	Spec. out but display
4	720*480	15.75	60.00	13.51	SDTV, DVD 480I(525I)	
5	720*576	15.62	50.00	13.50	SDTV, DVD 576I(625I) 50Hz	
6	720*480	31.47	59.94	27	SDTV 480P	
7	720*480	31.5	60.00	27.02	SDTV 480P	
8	720*576	31.25	50.00	27	SDTV 576P	
9	1280*720	44.96	59.94	74.17	HDTV 720P	
10	1280*720	45	60.00	74.25	HDTV 720P	
11	1280*720	37.5	50.00	74.25	HDTV 720P	
12	1920*1080	28.12	50.00	74.25	HDTV 1080I	
13	1920*1080	33.72	59.94	74.17	HDTV 1080I	
14	1920*1080	33.75	60.00	74.25	HDTV 1080I	
15	1920*1080	26.97	23.97	63.29	HDTV 1080P	
16	1920*1080	27.00	24.00	63.36	HDTV 1080P	
17	1920*1080	33.71	29.97	79.120	HDTV 1080P	
18	1920*1080	33.75	30.00	79.20	HDTV 1080P	
19	1920*1080	56.25	50.00	148.5	HDTV 1080P	
20	1920*1080	67.43	59.94	148.35	HDTV 1080P	
21	1920*1080	67.5	60.00	148.50	HDTV 1080P	
22	1920*1080	112.5	100	297.00	HDTV 1080P	
23	1920*1080	134.86	119.88	296.70	HDTV 1080P	
24	1920*1080	135.00	120	297	HDTV 1080P	
25	3840*2160	53.95	23.98	296.70	UDTV 2160P	
26	3840*2160	54	24.00	297.00	UDTV 2160P	
27	3840*2160	56.25	25.00	297.00	UDTV 2160P	
28	3840*2160	61.43	29.97	296.70	UDTV 2160P	
29	3840*2160	67.5	30.00	297.00	UDTV 2160P	
30	3840*2160	112.5	50.00	594	UDTV 2160P	When HDMI1,2,3,4
31	3840*2160	134.86	59.94	593.40	UDTV 2160P	UHD DEEP COLOUR ON
32	3840*2160	135	60.00	594	UDTV 2160P	
33	4096*2160	53.95	23.98	296.70	UDTV 2160P	
34	4096*2160	54	24.00	297	UDTV 2160P	
35	4096*2160	56.25	25.00	297	UDTV 2160P	
36	4096*2160	61.43	29.97	296.70	UDTV 2160P	
37	4096*2160	67.5	30.00	297	UDTV 2160P	
38	4096*2160	112.5	50.00	594	UDTV 2160P	When HDMI1,2,3/4
39	4096*2160	134.86	59.94	593.40	UDTV 2160P	UHD DEEP COLOUR ON
40	4096*2160	135	60.00	594	UDTV 2160P	

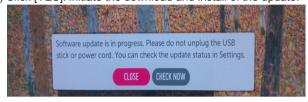
SOFTWARE UPDATE

1. USB

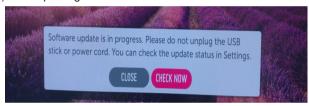
- (1) Insert the USB memory Stick to the USB port
- (2) Automatically detect the SW Version and show the below message



(3) Click [YES]: initiate the download and install of the update.



- (4) Click [Check Now]: move to "About This TV" page for update
- (5) TV is updating



(6) After finished the update, below Pop-up appear

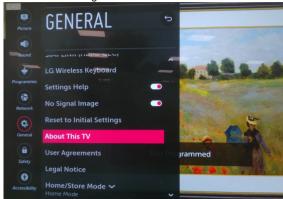


- (7) Click [Yes]: TV will be DC OFF -> ON
- (8) After TV turned on, Check the updated SW Version and Tool Option

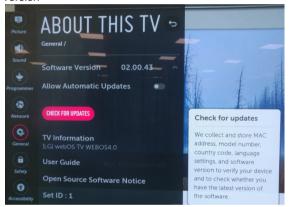
2. NSU

(This Function is needed to connect to the internet)

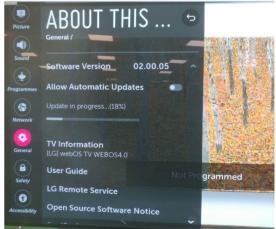
(1) Menu -> All Settings -> General -> About This TV



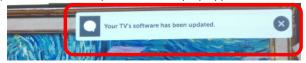
(2) Click [CHEK FOR UPDATES] : system check newest version



- (3) Click [DOWNLOAD AND INSTALL]
- (4) TV is updating



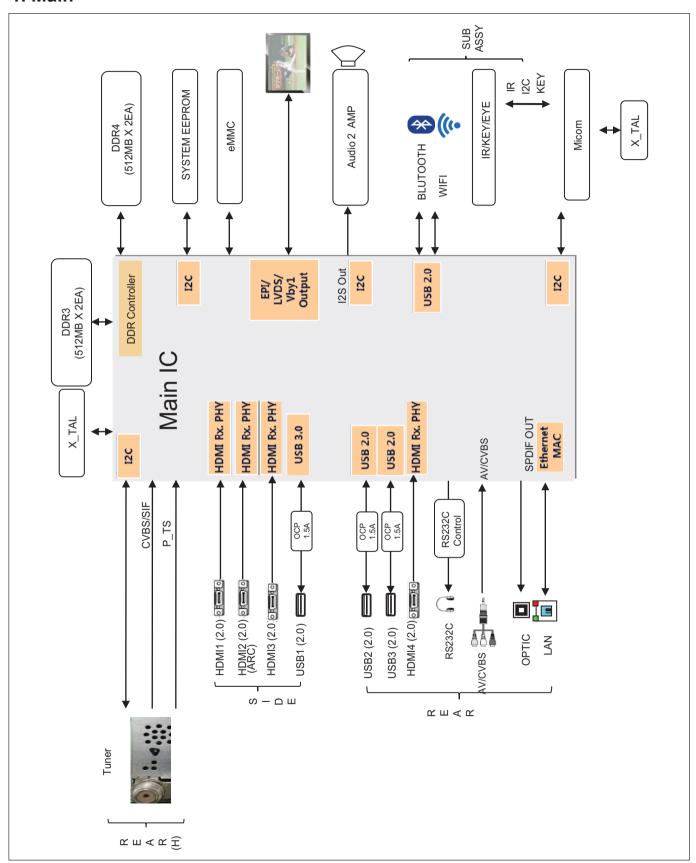
(5) After finished the update, below Pop-up appear



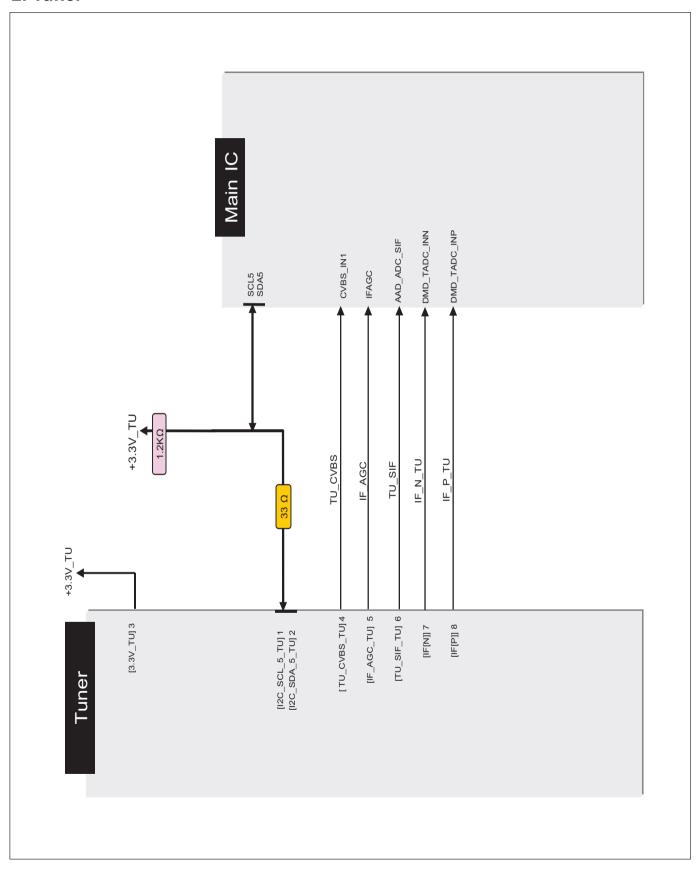
- (6) Turn OFF the TV and On. Check the updated SW Version and Tool Option
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BLOCK DIAGRAM

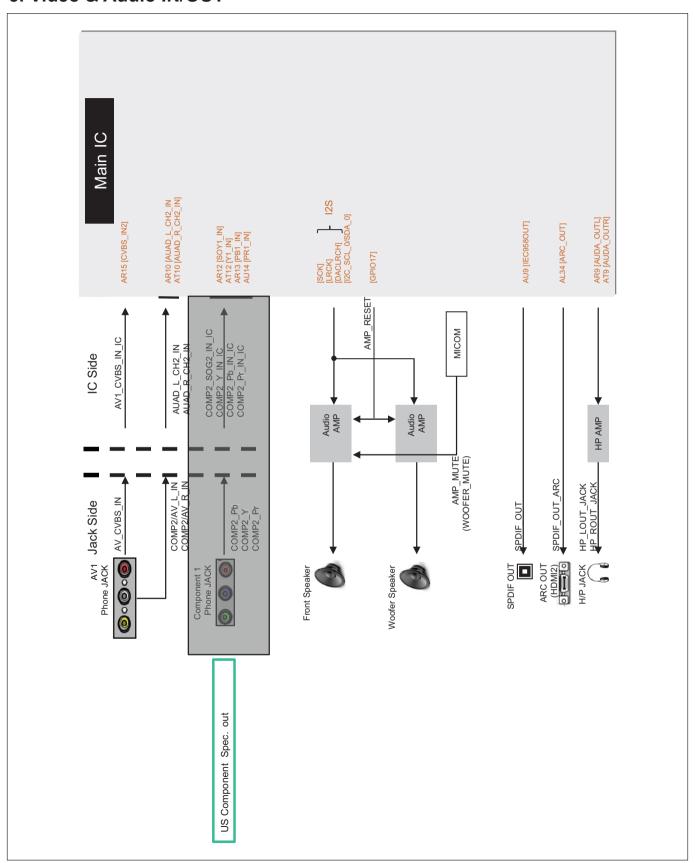
1. Main



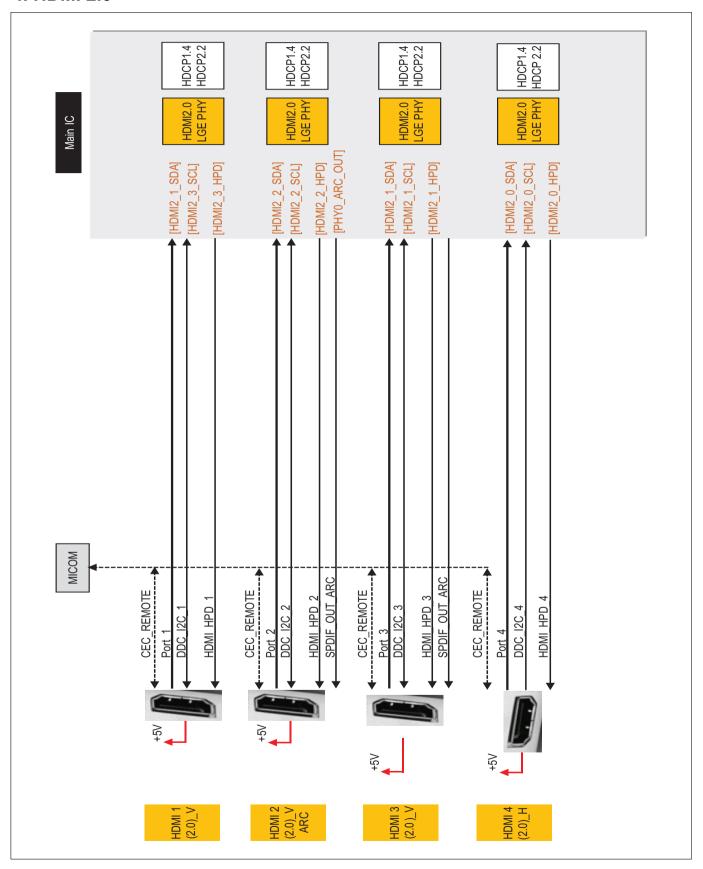
2. Tuner



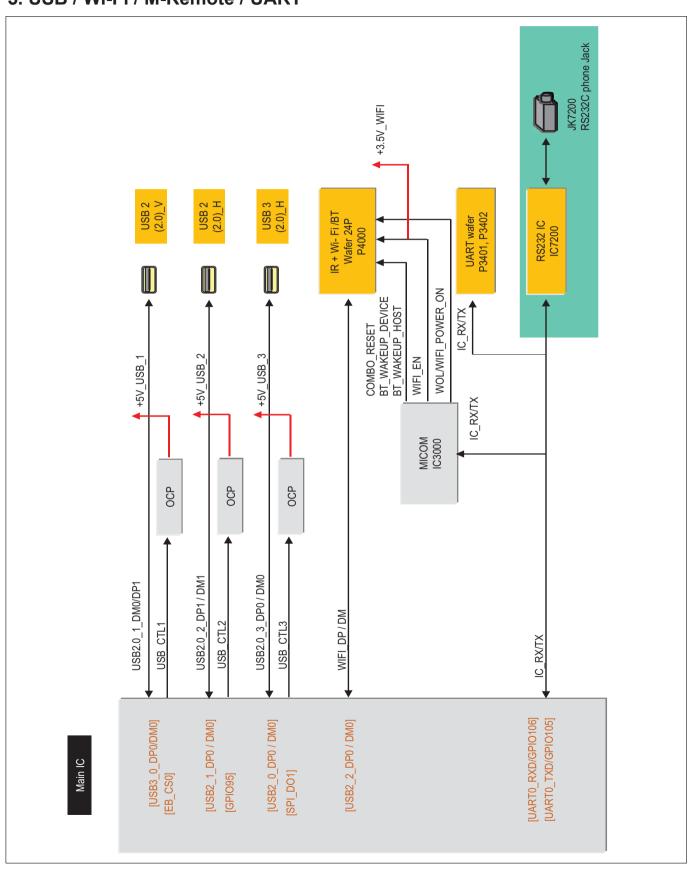
3. Video & Audio IN/OUT



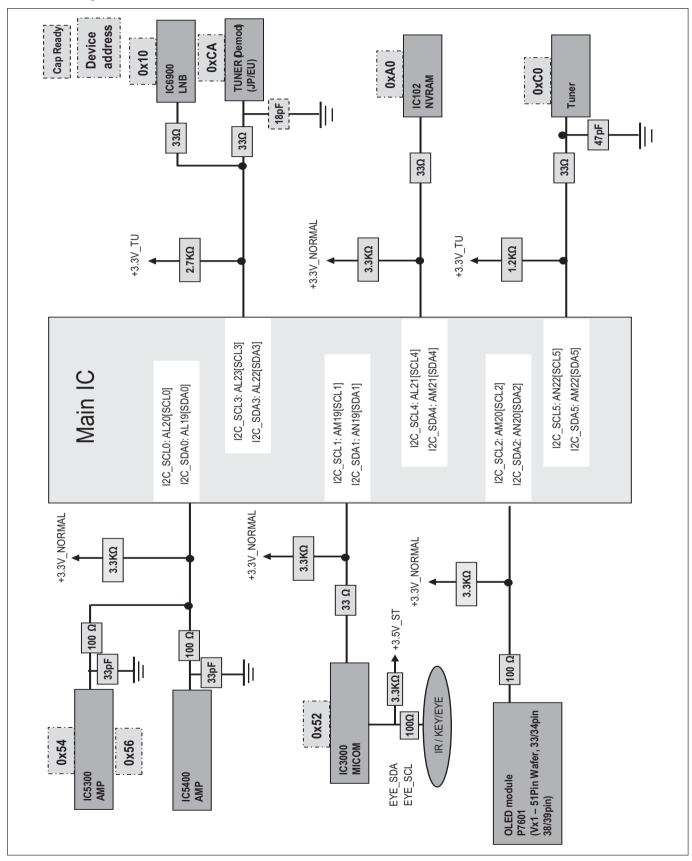
4. HDMI 2.0



5. USB / Wi-Fi / M-Remote / UART



6. I2C Map

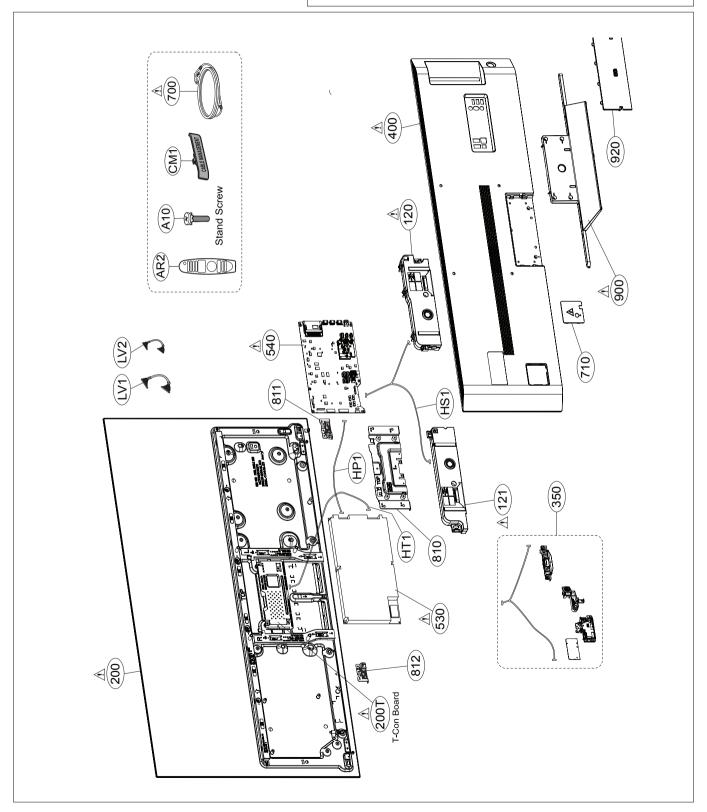


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EXPLODED VIEW

IMPORTANT SAFETY NOTICE

Many electrical and mechanical parts in this chassis have special safety-related characteristics. These parts are identified by \triangle in the EXPLODED VIEW. It is essential that these special safety parts should be replaced with the same components as recommended in this manual to prevent Shock, Fire, or other Hazards. Do not modify the original design without permission of manufacturer.



DISASSEMBLY GUIDE

Total Screw No.: 27ea

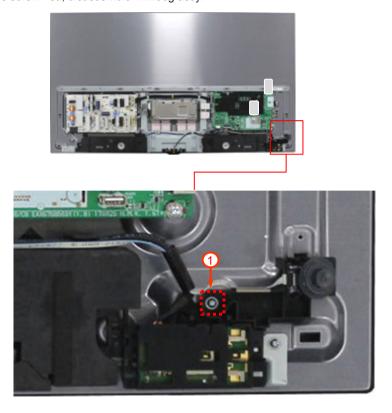
1. Remove screw 1ea, disassemble power cord from back cover.



- 2. Remove screw 4ea, disassemble back cover from module.
 - * Put hand on the marked area(()), separate the back cover to the top.

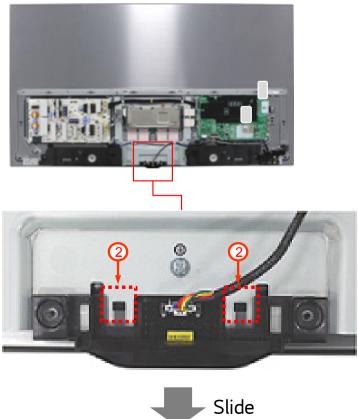


3. Remove screw 1ea, disassemble Wifi/Jog assy.



① Screw: 1ea

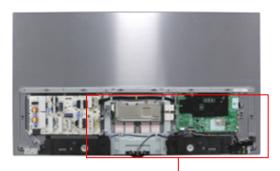
4. Remove the latch 2ea, disassemble IR assy.

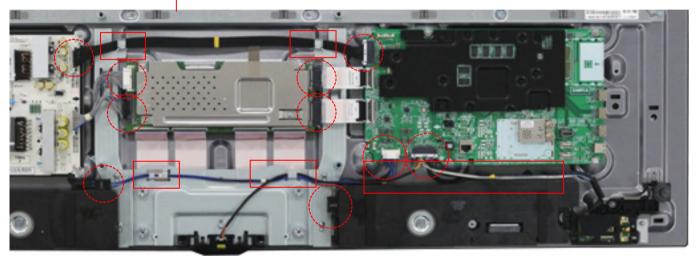


2 Latch : 2ea

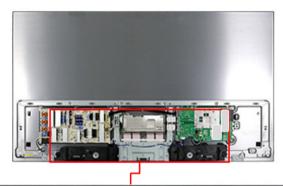


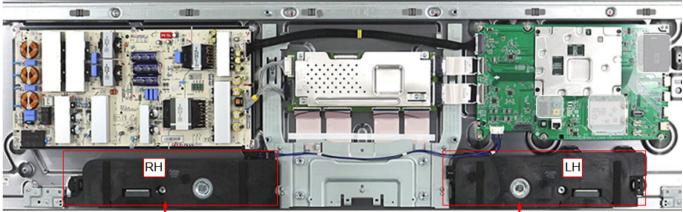
5. Remove all sort of cable.



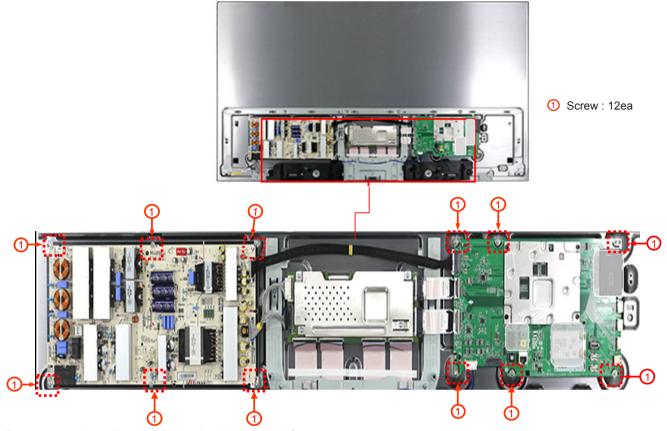


6. Disassemble speaker.

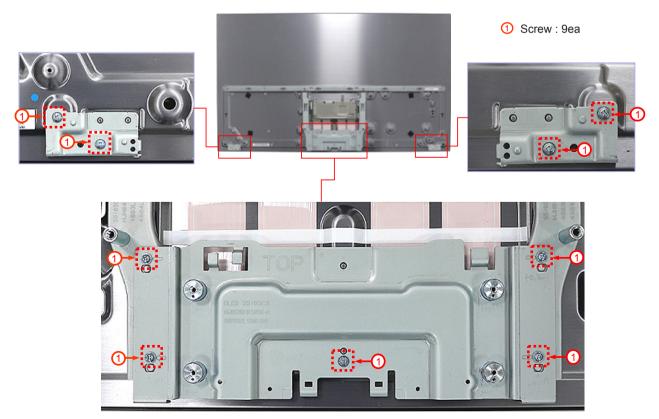




7. Remove screw 12ea, disassemble Main PCB and PSU.



8. Remove screw 9ea, disassemble stand guide and stand fixer.



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TROUBLE SHOOTING GUIDE

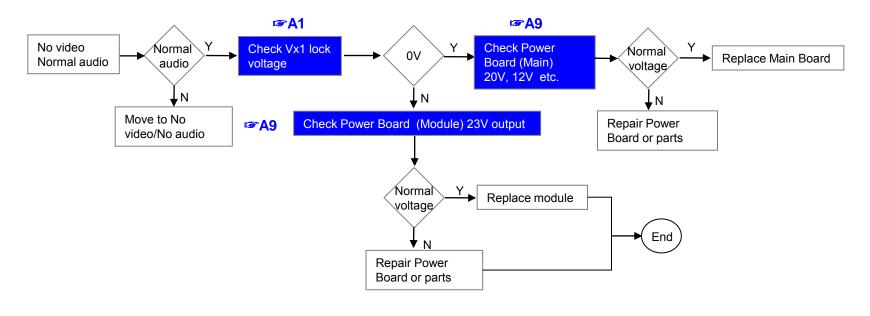
Contents of Standard Repair Process

No.	Error symptom (High category)	Error symptom (Mid category)	Page	Remarks
1		No video/Normal audio	1	
2		No video/No audio	2	
3	A. Video error	Picture broken/ Freezing	3	
4		Color error	4	
5		Vertical/Horizontal bar, residual image, light spot, external device color error	5	
6		No power	6	
7	B. Power error	Off when on, off while viewing, power auto on/off	7-8	
8	C Audio owner	No audio/Normal video	9	
9	C. Audio error	Wrecked audio/discontinuation/noise	10	
10		Remote control & Local switch checking	11	
11	D. Function error	MR18 operating checking	12	
12		Wifi operating checking	13	
13		External device recognition error	14	
14	E. Noise	Circuit noise, mechanical noise	15	
15	F. Exterior error	Exterior defect	16	

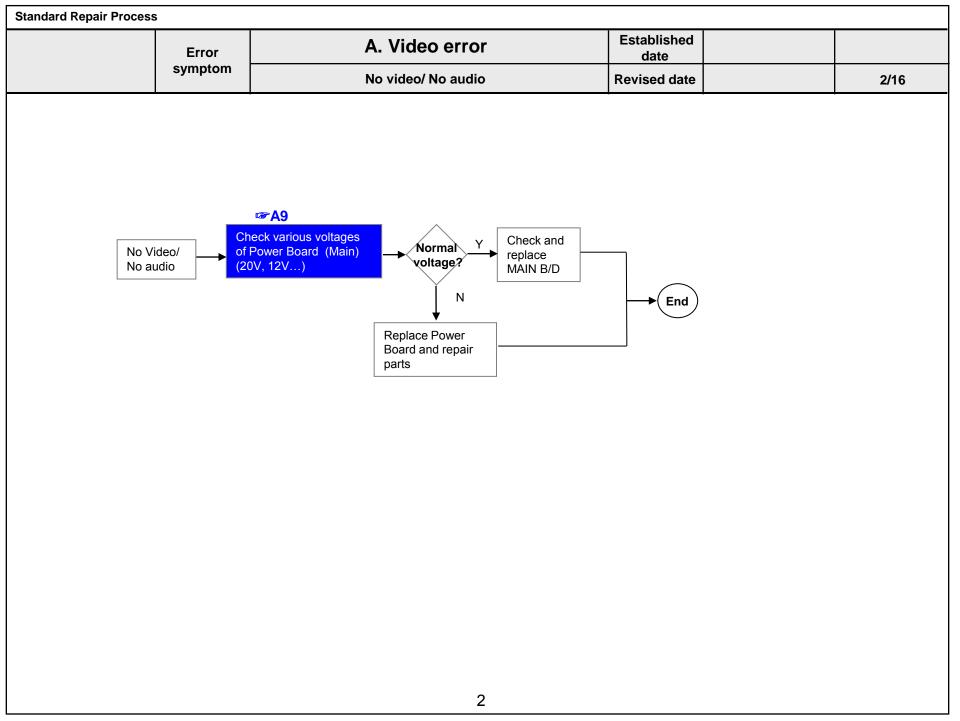
First of all, Check whether there is SVC Bulletin in GSCS System for these model.

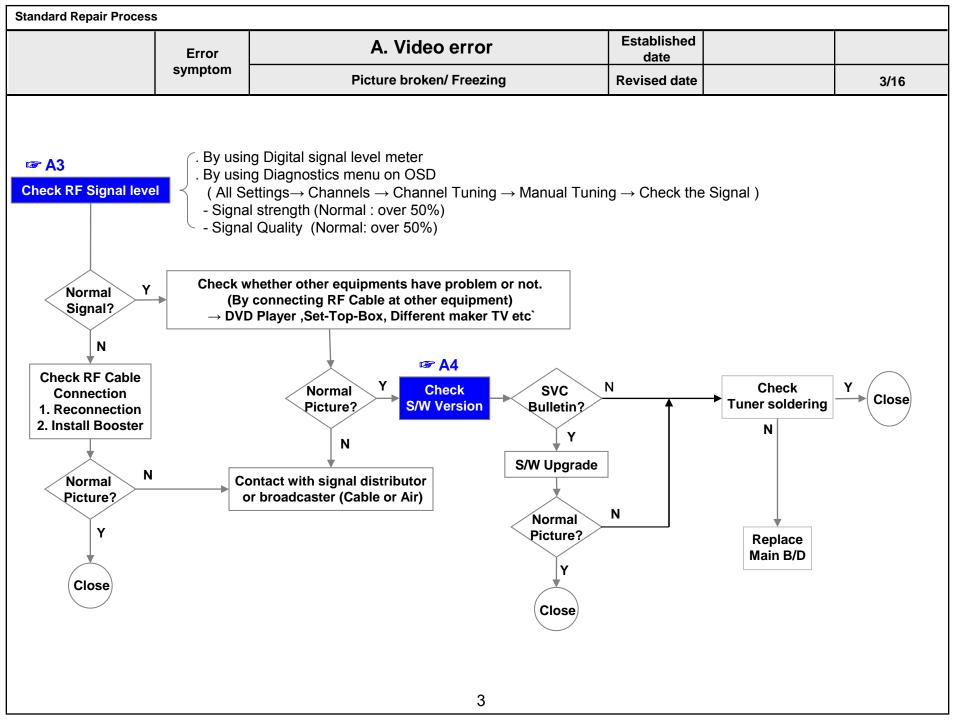
Standard Repair Process						
Error	A. Video error	Established date				
symptom	No video/ Normal audio	Revised date		1/16		

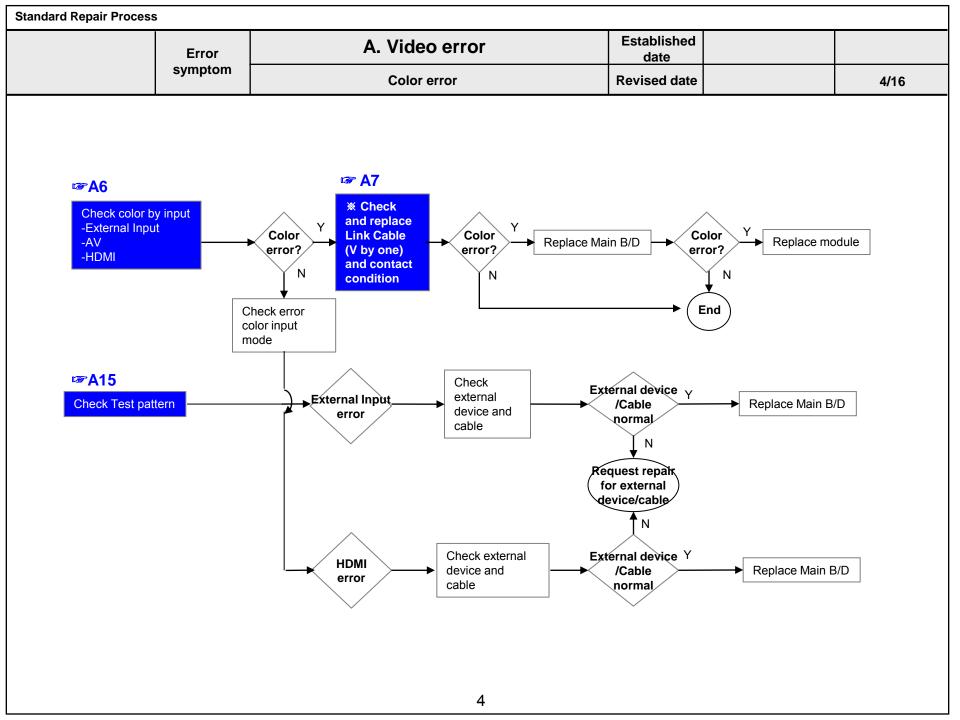
First of all, Check whether all of cables between board is inserted properly or not. (Main B/D↔ Power B/D, Vx1 Cable, Speaker Cable, IR B/D Cable,,,)

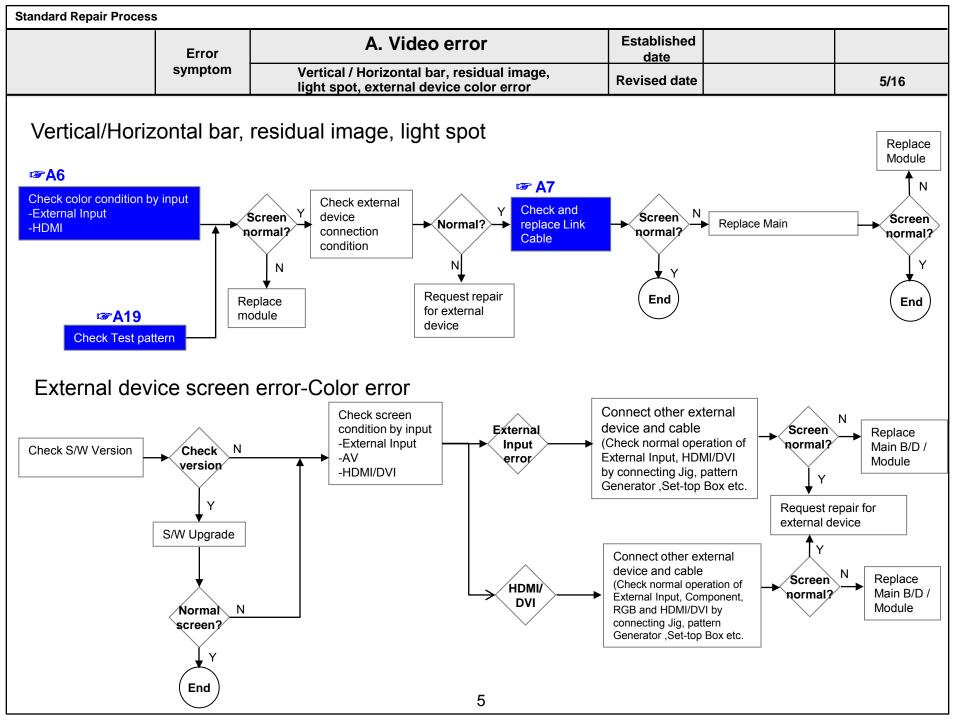


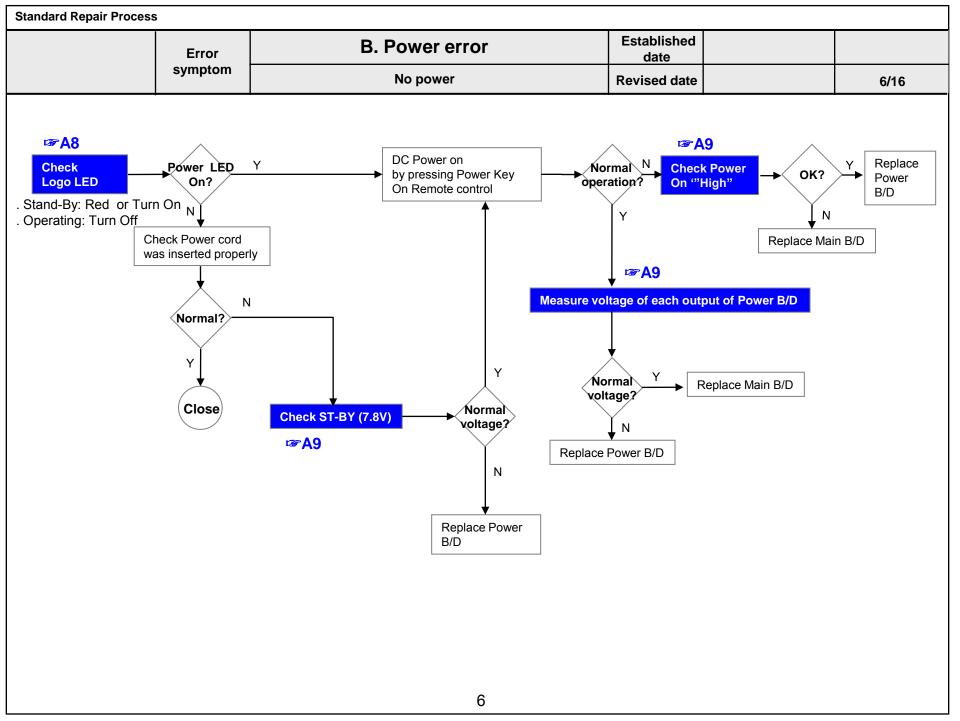


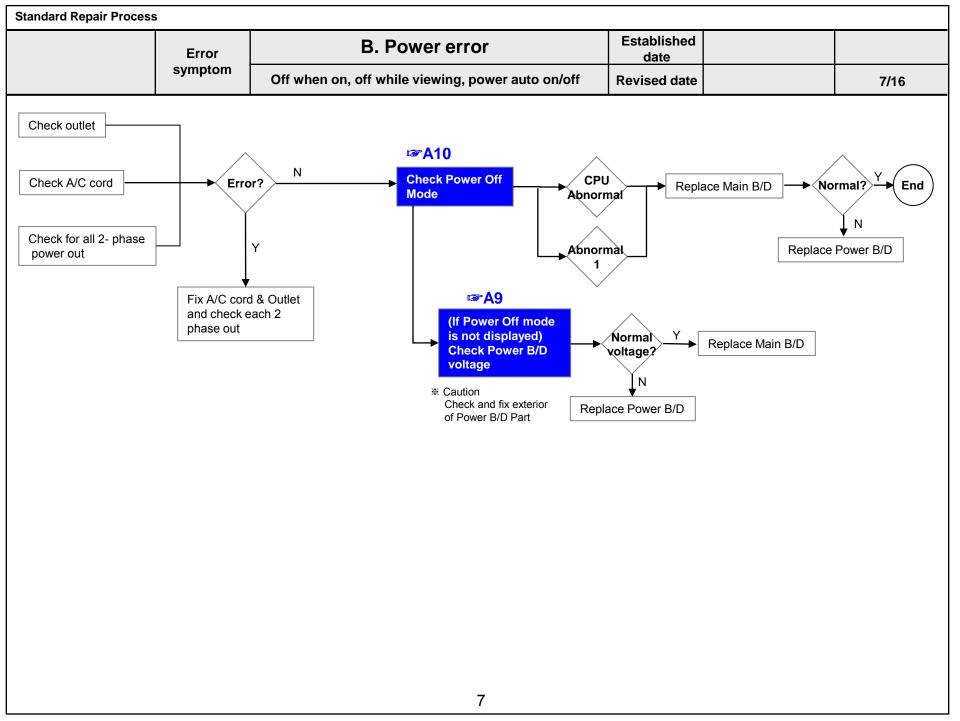












Standard Repair Process					
	Error	B. Power error	Established date		
	symptom	Off when on, off while viewing, power auto on/off	Revised date		8/16

* Please refer to the all cases which can be displayed on power off mode.

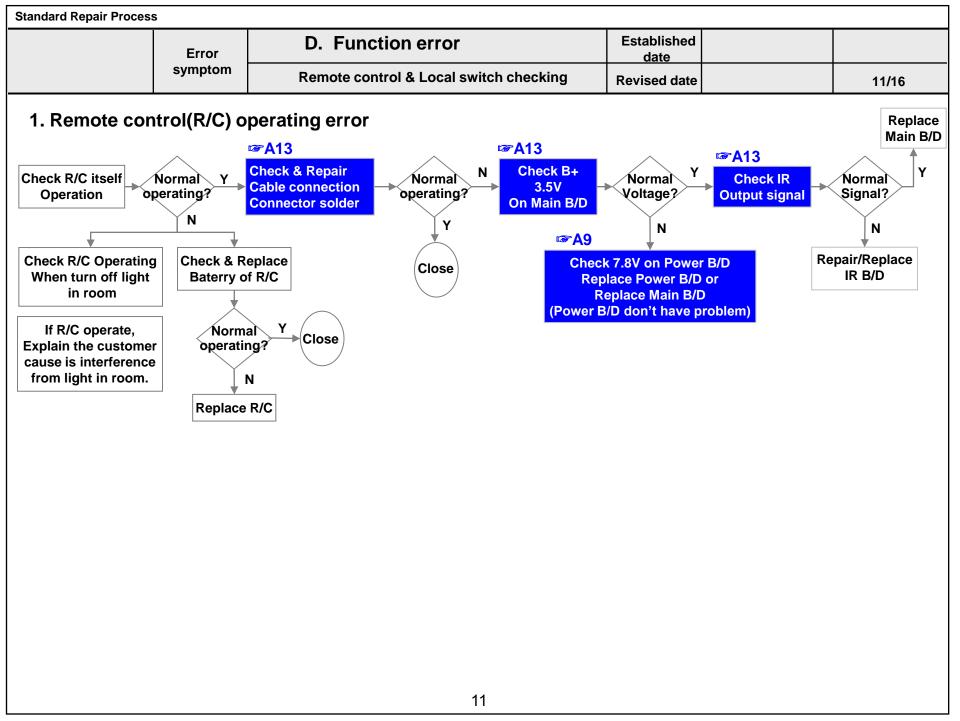
Power Off list	<u>Explanation</u>	Action contents
KEYTIMEOUT	Power off when TV is not turned off during a certain time RESULT : micom force to trigger TV power off. CONDITION : When pressing power key while power on/off status, CPU does not response within 8 seconds	Check & Change Main B/D
1SEC Power OFF	Almost the same as Power Off by KEYTIMEOUT. If there is no vaild communication Bet ween CPU and MICOM for more than 5 seconds, the MICOM switcheds off PSU and Records. Power off by 1SEC Power off. In this case, we don't have information where the malfunction exactly occurred. But in in indicates that CPU had stopped and rebooted.	Check & Change Main B/D
ACDET	In case of AC Off (It is normal when the power cord is unplugged.)	Normal
ACDET	If there are many ACDETs connected, Power Board is defective	Check & Change Power B/D
5V MNT	Power off by unstable AC power detect. RESULT: micom check the stable power. CONDITION: When AC on or DC on, stabilization check routine (Power Detect High Check) fail after multi power on.	Check & Change Power B/D
CPUABNORMAL	If the CPU attempts to reset in case of abnormal operation and Shut Down in case of failure.	Check & Change Main B/D
NO POLING	Power off when receiving no ack. RESULT: TV power off/on (Reboot) CONDITION: There is no I2C response from CPU for 15 seconds.	Check & Change Main B/D
CPUCMD	Power off by main SoC command.	Check & Change Main B/D
INV_ERROR	Power off by module error (OLED) CONDITION: OLED Module send signal to micom	Check & Change OLED Module
ONRF_FAIL	RESULT : Reboot, CONDITION : OLED module compensation is running but fails.	Check & Change OLED Module
PNWASHFAIL	Power off by panel noise wash function fail case.	Check & Change OLED Module
RESET	When Micom is reset by AC Off	
KEY	Power off by Local key	
OFFTIMER	Power off by Off timer	
SLEEPTIMER	Power off by sleep timer	
NOSIG	Power off by No Signal	
FANSTOP	Power off by FAN operation stopped	
INSTOP	Power off by Instop Key	Normal Case
AUTO OFF	Power off by auto off function	Normal Case
RESREC	Power off by reserved recording	
RECEND	Power off when recording stops	
SWDOWN	Reboot by SW down load function	
UNKNOWN	No meaning (same as initial value)	
COMP_END	OLED threshold voltage degradation(Compensation) completes.	
PNWASHDONE	Power off by panel noise wash function complited. (OLED)	

Standard Repair Process	;			
	Error	C. Audio error	Established date	
	symptom	No audio/ Normal video	Revised date	9/16
No audio Screen normal	Check umenu > Speaker	Check audio B+ 20V of Power Board Check Power Replace Power E	Normal Y voltage N Board and repair pa	

9

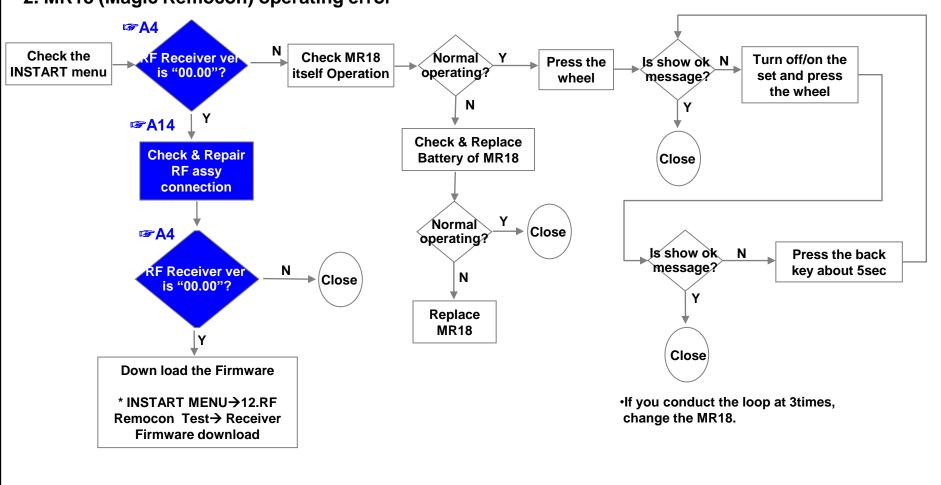
Standard Repair Process	s							
	Error	C. Auc	dio error	Established date				
	symptom	Wrecked audio/ di	iscontinuation/noise	Revised date		10/16		
ightarrow ab	→ abnormal audio/discontinuation/noise is same after "Check input signal" compared to No audio							
Check input signal -RF -External Input signal	receiv Requ cable (In ca Exter signa Chec	en RF signal is not ived) uest repair to external e/ANT provider case of ernal Input hal error) eck and fix ernal device	Noise for all audio Wrecked audio/ Piscontinuation/	nd check rnal	Check audio B+ Voltage (20V) Normal Voltage? N Replace Power B/D Replace Main B ormal x external device	/D End		

10



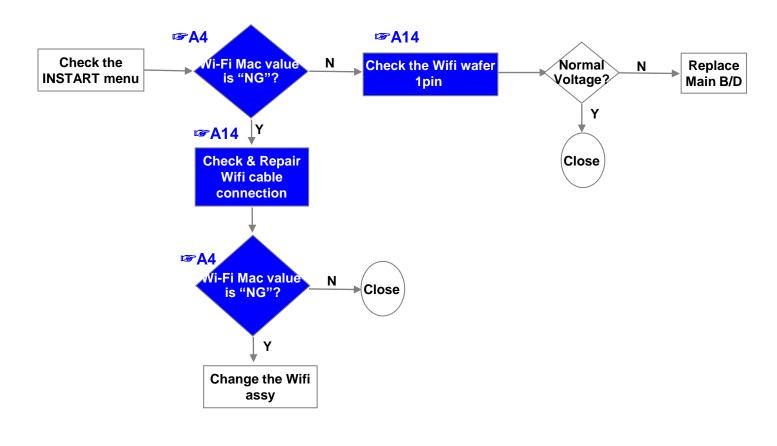
Error symptom D. Function error Established date MR18 operating checking Revised date 12/16	Standard Repair Process						
symptom MR18 operating checking Revised date 12/16	Erro	D. Function error	_				
	sympto	MR18 operating checking	Revised date		12/16		

2. MR18 (Magic Remocon) operating error



Standard Repair Process					
	Error	D. Function error	Established date		
	symptom	Wifi operating checking	Revised date		13/16

3. Wifi operating error



Check input signal information - Fix information - S/W Version Check and fix Check technical information - Fix information - Fix information - S/W Version Recognition error Replace Main B/D Replace Main B/D	Standard Repair Process	<u> </u>				
Check input signal Check and fix Check technical information Fix information S/W Version Check and fix Revised date 13/15 Revised date 13/15			D. Fund	ction error		
Check input signal information - Fix information - S/W Version Recognition error Replace Main B/D Check and fix Replace Main B/D		symptom	External device recognition error		Revised date	13/15
Check input signal information - Fix information - Fix information - S/W Version Recognition error Replace Main B/D Check and fix Replace Main B/D Replace Main B/D Replace Main B/D						
Check input signal information - Fix information - S/W Version Recognition error Replace Main B/D Check and fix PVI Optical Replace Main B/D Replace Main B/D Replace Main B/D Replace Main B/D Replace Main B/D Replace Main B/D Replace Main B/D Replace Main B/D Replace Main B/D Replace Main B/D Replace Main B/D Replace Main B/D Replace Main B/D Check and fix PVI Optical Replace Main B/D Replace Main B/D Replace Main B/D Replace Main B/D Replace Main B/D Replace Main B/D Replace Main B/D Replace Main B/D Replace Main						
information - Fix information - Fix information - S/W Version - S/W Vers						
information - Fix information - Fix information - S/W Version - S/W Vers		\neg	Chack tooknigal	^	^	
Signal - S/W Version HDMI/ Check and fix Replace Main B/D	input	Signal	information			Replace Main B/D
Check and fix Check and fix DVI Optical Replace Main B/D	Signal		- S/W Version			
		1	l l		VI, Optical → R	Replace Main B/D
external device/cable Continue Continue		external devic	e/Cable	(accordance with technical)	ognition error	

Standard Repair Process						
	Error	E. No	ise	Established date		
	symptom	Circuit noise, me	chanical noise	Revised date		15/16
Identify nose type	phenomeno description. agree, apply % Describe	Check location of noise Check location of noise Check location of noise cal noise is a natural n, and apply the 1st level When the customer does not the process by stage. The basis of the description ted to nose in the Owner's	OR (For mode S/W or pro Cabinet, retthen proce (For mode)	he nose is severe, reels with fix information ovide the description) is a "Tak Tak" noise after to the KMS fix infered as shown in the sels without any fix informed edescription)	n, upgrade the) from the formation and solution manual	
			10			

Standard Repair Process	<u> </u>			
	Error	F. Exterior defect	Established date	
	symptom	Exterior defect	Revised date	16/16
	Zoom part with exterior damag	Replace module Cabinet damage Replace cabinet Remote control damage Replace remote control Replace stand Replace stand		

16

Contents of Standard Repair Process Detail Technical Manual

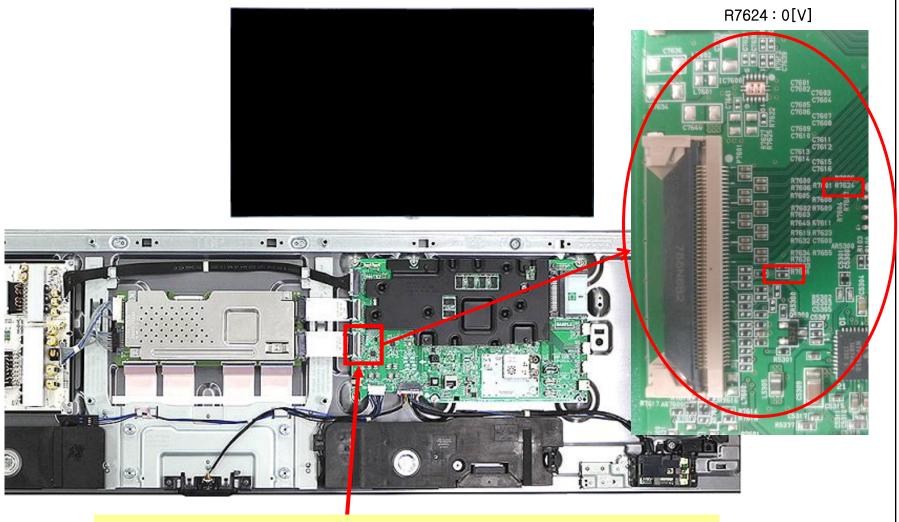
No.	Error symptom	Content	Page	Remarks
1	A Video error No video/Normal audio	Check Vx1 lock	A1	
2	A. Video error_ No video/Normal audio	Check White Balance value	A2	
3	A. Video error_ video error /Video	TUNER input signal strength checking method	A3	
4	lag/stop	Version checking method	A4	
5		Tuner Checking Part	A5	
6	A. Video error _Vertical/Horizontal bar, residual image, light spot	Connection diagram	A6	
7	A. Video error_ Color error	Check Link Cable (Vx1) reconnection condition	A7	
8	7.4 Video eivei_ eelei eivei	Adjustment Test pattern - ADJ Key	A15	
		Exchange Main Board (1)	A-1/5	
	<appendix></appendix>	Exchange Main Board (2)	A-2/5	
9	Defected Type caused by T-Con/ Power	Exchange Power Board (PSU)	A-3/5	
	/ Module	Exchange Module (1)	A-4/5	
		Exchange Module (2)	A-5/5	

Contents of Standard Repair Process Detail Technical Manual

Continued from previous page

No.	Error symptom	Content	Page	Remarks
10	D. Dower error. No newer	Check front display LED	A8	
11	B. Power error_ No power	Check power input Voltage & ST-BY 3.5V	A9	
12	B. Power error_Off when on, off while viewing	POWER OFF MODE checking method	A10	
13	O Andia aman Na andia/Namanahaida	Checking method in menu when there is no audio	A11	
14	C. Audio error_ No audio/Normal video	Voltage and speaker checking method when there is no audio	A12	
15		Remote control operation checking method	A13	
16	D. Function error	Motion Remote operation checking method	A14	
17		Wifi operation checking method	A14	
18		How to use the Service remote control	A15-A17	
19		Check items after Main B/D replacement	A18	
20	E. Etc	Adjustment Test pattern	A19	
21	How to use JIG (Power B/D Diagnostic Smart Jig Multi Gender)		A20	

Standard Repair Process Detail Technical Manual					
	Error symptom	A. Video error_No video/Normal audio	Established date		
	Content	Check Vx1 lock	Revised date		A1

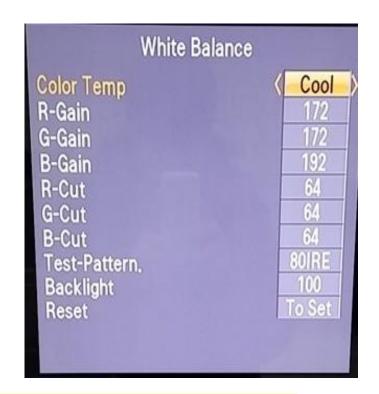


Check a voltage of R7624 after turn on the TV. If the voltage is low, Vx1 is locked.(OK)

Standard Repair Process Detail Technical Manual					
	Error symptom	A. Video error_No video/Normal audio	Established date		
	Content	Check White Balance value	Revised date		A2

1. Tool Option1	
2. Tool Option2	
3. Tool Option3	
4. Tool Option4	
5. Tool Option5	
6. Tool Option6	
7. Tool Option7	
8. Tool Option9	
9. Area Option	
10. Continent Detail	
11. ADC Calibration	
12. White Balance	
13. 20 Point WB	
14. Sub B/C	
15. Ext. Input Adjust 16. Wi-Fi/Magic Search	
10. WI-FI/Magic Search	
The second secon	
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Entry method

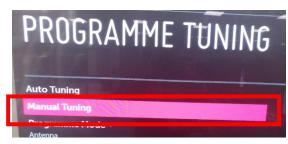
- 1. Press the ADJ button on the remote control for adjustment.
- 2. Enter into White Balance of item 12.
- 3. After recording the R, G, B (GAIN, Cut) value of Color Temp (Cool/Medium/Warm), re-enter the value after replacing the MAIN BOARD.

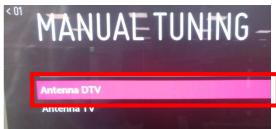
Standard Repair Process Detail Technical Manual Error symptom A. Video error_Video error, video lag/stop date Content TUNER input signal strength checking method Revised date A3

All Settings → Programmes → Programme Tuning & setting → Manual Tuning → Antenna DTV

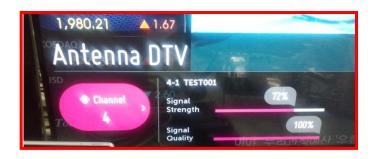








When the signal is strong, use the attenuator (-10dB, -15dB, -20dB etc.)





date

Standard Repair Process Detail Technical Manual					
	Error symptom	A. Video error_Video error, video lag/stop	Established date		
	Content	OLED TV Version checking method	Revised date		A 4

1. Checking method for remote control for adjustment

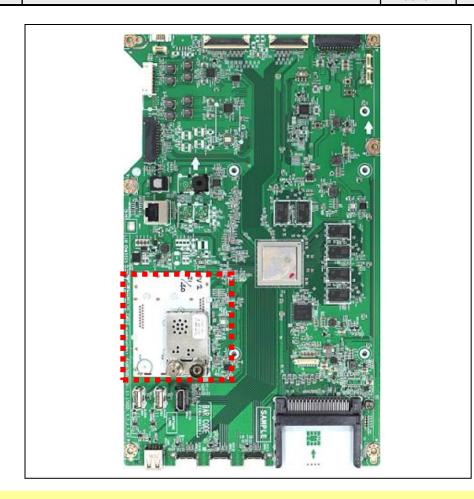
Version





Press the IN-START with the remote control for adjustment

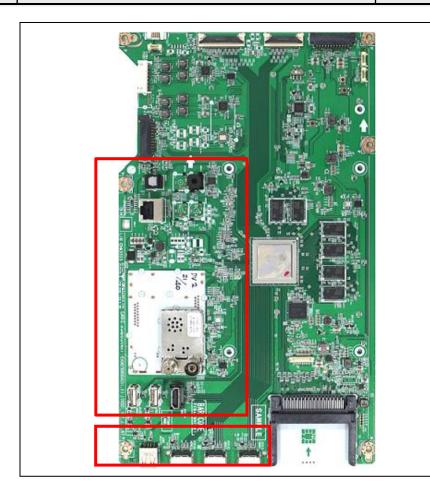
Standard Repair Process Detail Technical Manual					
	Error symptom	A. Video error_Video error, video lag/stop	Established date		
	Content	TUNER checking part	Revised date		A 5



Checking method:

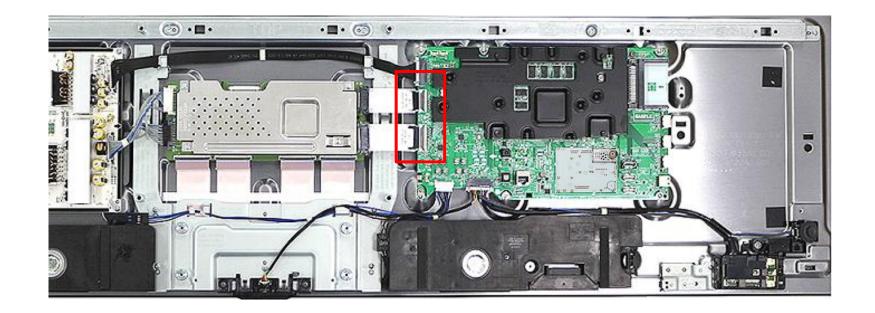
- 1. Check the signal strength or check whether the screen is normal when the external device is connected.
- 2. After measuring each voltage from power supply, finally replace the MAIN BOARD.

Standard Repair Process Detail Technical Manual					
	Error	A. Video error _Vertical/Horizontal bar,	Established		
	symptom	residual image, light spot	date		
	Content	OLED TV Connection diagram	Revised date		A6



As the part connecting to the external input, check the screen condition by signal

Standard Repair Process Detail Technical Manual					
	Error symptom	A. Video error_Color error	Established date		
	Content	Check Link Cable (Vx1) reconnection condition	Revised date		A7



Check the contact condition of the Link Cable, especially dust or mis insertion.

Item	Symptom Name	Cause	Symptom Image
CABLE	Color smear	Poor broken pin of FFC cable	Pin 단선
CABLE	R Color Excessive	Color is Excessive due to FFC Cable Contact.	
CABLE	Screen darkness	screen is dark due to poor contact due to disconnection of the FFC cable pin.	
CABLE	G Color Excessive	G color transient due to poor FFC cable connection	

Item	Symptom Name	Cause	Symptom Image
CABLE	Color spread	LVDS cable connection problem	Service of the servic
CABLE	Color spread	LVDS cable connection problem	
CABLE	Color spread	LVDS cable connection problem	S 전 수색 성과 없이 끝나 Table From the companion of the companio
CABLE	Screen stop	Due to foreign substance withi nLVDS cable PIN	

Item	Symptom Name	Cause	Symptom Image
Main	Screen noise	Bit noise from horizontal screen	214
Main	Screen noise	Broken screen due to Main IC problem	THE NUMBER OF STREET
Main	Dark picture	Dark left-side screen	MICH STATE OF THE
Main	Broken picture	Top/bottom screen part Picture problem due to tuner Inner side quality problem	

Item	Symptom Name	Cause	Symptom Image
Main	Broken screen	Broken screen in a horizontal manner	
Main	Screen spread	Screen corner appears blurry	
Main	Color Spread	Color spread on the screen	전경환 '합법적 탈옥' 가능한 이
Main	Blurry Screen	Blurry picture on the screen	NYY 1 3 0.1 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

Item	Symptom Name	Cause	Symptom Image
Main	Broken picture	No problem at the initial stage, G-color spread after 10 minutes	7-1 NATE OF THE PARTY OF THE PA
Main	Right-side Screen problem	Right-side screen problem	
Main	LG logo Screen problem	Screen picture spread problem	Life's Goo
Main	Right-side picture problem	No problem at the initial stage. During Heat run, right-side picture problem	PROJECTION OF THE PROPERTY OF

Item	Symptom Name	Cause	Symptom Image
Module	Vertical bar	Un-repairable Cases In this case please exchange the module	POWE Prime to tare of the format lower to get to charm one
Module	image broken	Source Driver issue	CON OT POWER NO. 100 POWER NO.
Module	White dot	White dot cause by panel issue	
Module	Line Dim	Vertical Line cause by source drive IC	en 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0

Item	Symptom Name	Cause	Symptom Image
Module	Burnt	Module burnt	
Module	Horizon line	Module has damaged	
Module	Line Defect	Module has damaged	
Module	Press damage	Un-repairable Cases In this case please exchange the module	

Item	Symptom Name	Cause	Symptom Image
Module	Vertical bar	Vertical Bar cause by source drive IC	C LG
Module	Brightness	Un-repairable Cases In this case please exchange the module	
Module	Green light	Compensation error when Power On/off	
Module	Color difference	Color difference between screen cause by compensation error	

Item	Symptom Name	Cause	Symptom Image
Module	No image	Module has damaged (Can't fix it)	
Module	Burnt	Burnt (Can't fix it)	
Module	Mura	Screen Mura (Can't fix it)	

Appendix : Exchange Power Board (PSU)

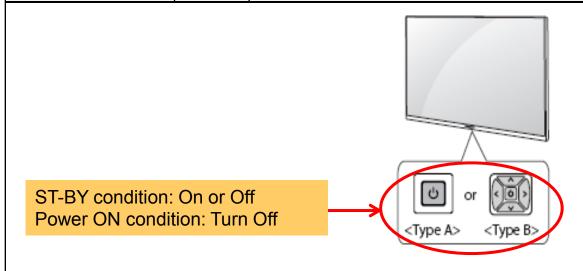


No Light



No picture/Sound Ok

Standard Repair Process Detail Technical Manual | Error | Symptom | B. Power error _No power | Established date | Content | Check front Power Indicator | Revised date | A8



Basic Functions



- 1 All running apps will close.
- 2 You can access and adjust the menu by pressing the button when TV is on.
- 3 You can use the funtion when you access menu control.

Adjusting the Menu

When the TV is turned on, press \circlearrowleft button one time. You can adjust the Menu items pressing or moving the buttons. (Depending upon model)

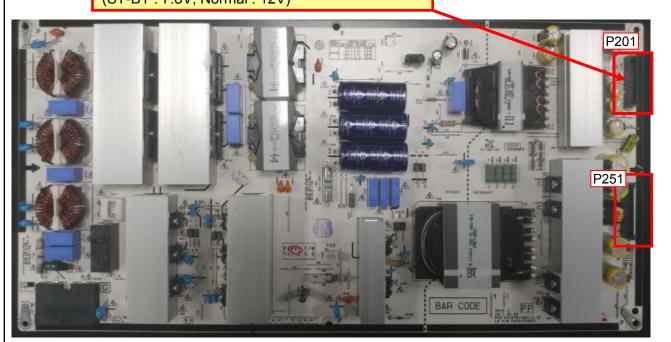
Ç	Turns the power off.		
•	Changes the input source.		
\$	Scrolls through the saved programmes.		
+	Adjusts the volume level.		
٠	Accesses the setting menu.		
×	Clears on-screen displays and returns to TV viewing.		

A8

Standard Repair Process Detail Technical Manual

Error symptom	B. Power error _No power	Established date	
Content	Check power input voltage and ST-BY 3.5V	Revised	A9

Check the DC 12VT line for ST-BY Voltage (ST-BY: 7.8V, Normal: 12V)



Appellation	Explanation	Signal Direction	Action
PWR-ON	Vcc Circuit ON/OFF	Input	2.5V Over : Vcc ON 0.3V Under : Vcc OFF
12VT-ON	12V(12VT) Circuit ON/OFF	Input	2.5V Over : 12V(12VT) ON 0.3V Under : 12V(12VT) OFF
DRV-ON	23V(23VD) Circuit ON/OFF	Input	2.5V Over : 23V(23VD) ON 0.3V Under : 23V(23VD) OFF
DPC	23V(23VD→21VD) Circuit ON/OFF	Input	2.5V Over : 23V(23VD)→21V 0.3V Under : 23V(23VD)
ACD	EVDD_ON/OFF	Output	2.7V Over : EVDD ON 2.7V Under : EVDD OFF

Power To Main B'd

Type : SMW200-H24S5K Maker : YEON-HO					
Pin No.	Signal	Pin No.	Signal		
1	NC	2	20VS		
3	20VS	4	20VS		
5	GND	6	GND		
7	12VM	8	12VM		
9	GND	10	12VT_ON		
11	GND	12	GND		
13	PWR_ON	14	ACD		
15	GND	16	12VM		
17	12VM	18	12VM		
19	20VS	20	20VS		
21	GND	22	GND		

P251 Power To Module

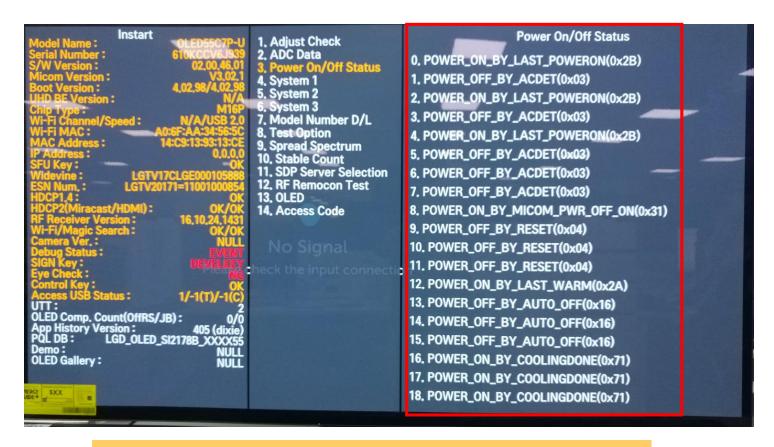
Type: SMW200-H28S5K Maker: YEON-HO

DRV_ON

Maker: YEON-HO				
Pin No.	Signal	Pin No.	Signal	
1	GND	2	GND	
3	GND	4	GND	
5	GND	6	GND	
7	GND	8	GND	
9	GND	10	GND	
11	GND	12	GND	
13	23VD	14	12VT	
15	23VD	16	12VT	
17	23VD	18	12VT	
19	23VD	20	12VT	
21	23VD	22	12VT	
23	23VD	24	12VT	
25	23VD	26	23VD	
27	23VD	28	NC	

A9

Standard Repair Process Detail Technical Wanual					
	Error symptom	B. Power error _Off when on, off whiling viewing	Established date		
	Content	POWER OFF MODE checking method	Revised date		A10



Entry method

- 1. Press the IN-START button of the remote control for adjustment
- 2. Check the entry into adjustment item 3 (Power On/Off Status)

Standard Repair Process Detail Technical Manual					
	Error symptom	C. Audio error_No audio/Normal video	Established date		
	Content	Checking method in menu when there is no audio	Revised date		A11

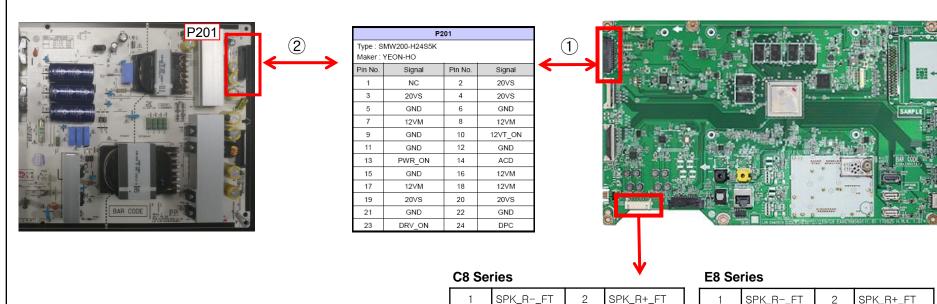




Checking method

- 1. Press the Setting button on the remote control
- 2. Select the Sound function of the Menu
- 3. Select the Sound Out
- 4. Select TV Speaker

Standard Repair Process Detail Technical Manual Error Established C. Audio error No audio/Normal video symptom date Voltage and speaker checking method Revised Content A12 when there is no audio date



SPK_L-_FT

SPK_R-_CT

SPK_L-_CT

SPK_L+_FT

SPK_R+_CT

SPK_L+_CT

Checking order when there is no audio

- (1) Check the contact condition of or 20V connector of Main Board
- 2 Measure the 20V input voltage supplied from Power Board (If there is no input voltage, remove and check the connector)
- 3 Connect the tester RX1 to the speaker terminal and if you hear the Chik Chik sound when you touch the GND and output terminal, the speaker is normal.

A12

SPK_R-_FT

SPK_L-_FT

SPK_R-_CT

SPK_L-_CT

SPK_R-_TW

SPK_L-_TW

3

5

7

9

11

SPK_R+_FT

SPK_L+_FT

SPK_R+_CT

SPK_L+_CT

SPK_R+_TW

SPK_L+_TW

Standard Repair Process Detail reclinical Manual					
	Error	D. Franction care	Established		
	symptom	D. Function error	date		
	Content	Remote control operation checking method	Revised		A13

1 IR & EYE Sensor

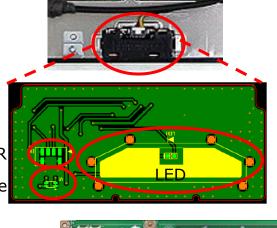
C8 Series



IR

Standard Popair Process Dotail Tochnical Manual

E8 Series



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191 -
122
une de la
Links HOTE SIZE

Pin	Pin name
1	LED_R
2	GND
3	IR
4	3.5V_ST
5	GND
6	GND
7	EYE_SCL
8	KEY2
9	EYE_SDA
10	KEY1
11	n.c
12	n.c
13	GND
14	GND
15	WAKEUP_DEVIC E
16	BT_WAKEUP_HO ST
17	WOL/WIFI_POWE R_ON
18	GND
19	3.5V_WIFI
20	WIFI_DP
21	COMBO_RESET
22	WIFI_DM
23	GND
24	3.5V_WiIFI
25	GND

Checking order to check remote control

- 1. Check IR cable condition between IR & Main board.(Check picture number 1 and 2) 2. Check the standby 3.5V on the terminal 4 pin (3)
- 3. AS checking the Pre-Amp(IR LED light), the power is in ON condition, an Analog Tester needle should move slowly, otherwise, it's defective.

A13

Standard Repair Process Detail Technical Manual

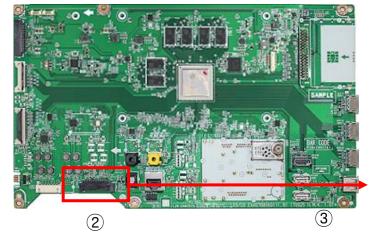
Error symptom	I) Function arror	Established date	
Content	Motion Remote operation checking method	Revised date	A14

1) Wifi & BT Front



Wifi & BT Rear





Pin	Pin name
1	LED_R
2	GND
3	IR
4	3.5V_ST
5	GND
6	GND
7	EYE_SCL
8	KEY2
9	EYE_SDA
10	KEY1
11	n.c
12	n.c
13	GND
14	GND
15	WAKEUP_DEVIC E
16	BT_WAKEUP_HO ST
17	WOL/WIFI_POWE R_ON
1.8	GND
19	3.5V_WIFI
20	WIFI_DP
21	COMBO_RESET
22	WIFI_DM
93	CND
24	3 5V Wilfi
25	GND

Checking order to check motion remote/wifi

Checking order

- 1.Check BT/Wifi cable condition between BT/Wifi assy & Main board. 2.Check the 3.5V on the terminal 19

Standard Repair Process Detail Technical Manual

Error symptom	D. Function error	Established date	
Content	How to use the Service remote control	Revised date	A15

1. How to access the remote control

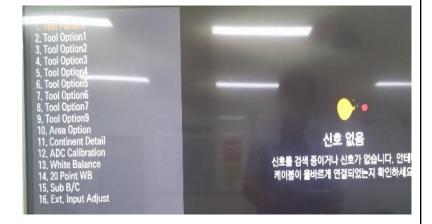












Standard Repair	Process	Detail	Technical	Manual

Error symptom	D. Function error	Established date	
Content	How to use the Service remote control	Revised date	A16

2. Remote control part definition



efinition	
POWER	Power On/Off
	[ETC] Each time pressing the KEY button, Mode gets changed to ETC and P-ONLY each time
ETC (Added Function)	All KEY function [PIP PR-][PIP PR+][SWAP]
	[PIP INPUT][DVI] KEY Function
P-ONLY (Added	Changed to factory mode
Function)	All KEY function &[INFO][STILL][HDMI HOT][USB HOT][HDMI4] KEY Action
INPUT	Change to the external device mode
ARC	Change in the order of 16:9=>Zoom1=>Zoom2=>Cinema Zoom=>Aucto Screen=>4:3=>16:9
DCM	Changes in the order of Bright Picture=>Easy Picture=>Cinema=>Spots=>Game=>
PSM	Custom PIcture1=>Custom Picture2=>Bright Picture
SSM (Added Function)	Standard(user)=>music=>cinema=>sports=>game=>standard(user)
PIP	Picture In Picture is activated
TEXT	Access to the Power Only mode
САР	Broadcasting caption(on/off)
MPX	Stereo mode (mono, stereo, foreign language) access
	Used when in factory mode
Simplink (Added Function)	Access to the Simplink-connected device
FVE	Digital EYE function ON/OFF
EYE	For some Model, access to the Test Pattern
TILT	Used for screen tilting change (Access to the old PDP control mode)

Standard Repair Process Detail Technical Manual

Error symptom	D. Function error	Established date	
Content	How to use the Service remote control	Revised date	A17



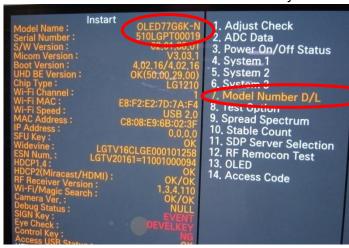
B-TOOTH (Added function)	Connected to Blue-Tooth		
IN-START	Model Nam ex) 42PG60D-NA Current Model Name S/W Version ex) V03.11.0 Current S/W version		
	MICOM Version ex) V3.05.0 current Mi-Com version UTT ex) User TV total usage time		
ADJ	POWER OFF STATUS ex) Shows power-off status		
ADJ	Test Pattern (Off=>White=>Red=>Green=>Blue=>Black=>Pattern=>Off) Change		
X-STUDIO (Added function)	HDD,USB, external device's HDD screen is activated		
MENU	User function gets activated		
EXIT	Exit from the current mode		
TIME SHIFT (Added function)	Moves forward/backward of recorded contents		
MUTE	Mute function (0 Volume)		
IN-STOP	SET to factory mode		
VOL + -	Volume Up/Down		
CH + -	Channel Up/Down		
AV1,2,3 (Added function)	Connects to external input 1,2,3		
COMP1,2 (Added function)	Connects to Component 1,2		
HDMI1,2,3,4 (Add function)	Connects to HDMI 1,2,3,4		
DVI (Add function)	Connects to DVI		

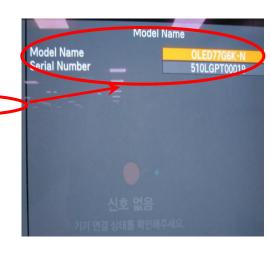
Standard Repair Process Detail Technical Manual Error **Established** D. Function error symptom date Revised Content A18 Check items after Main B/D replacement

date

Check items afer Main B/D(Model Number D/L, White Balance)

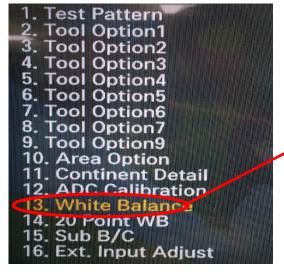
1. Press the Service remote control instart Key.

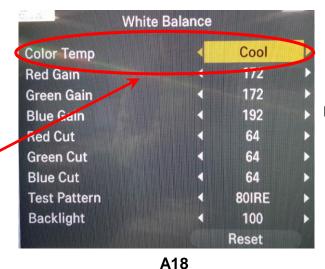




No.7 Select Model Number D/L - Key in the model name and serial number after checking the ID label on the back cover.

2. Press the Service remote control ADJ Key.

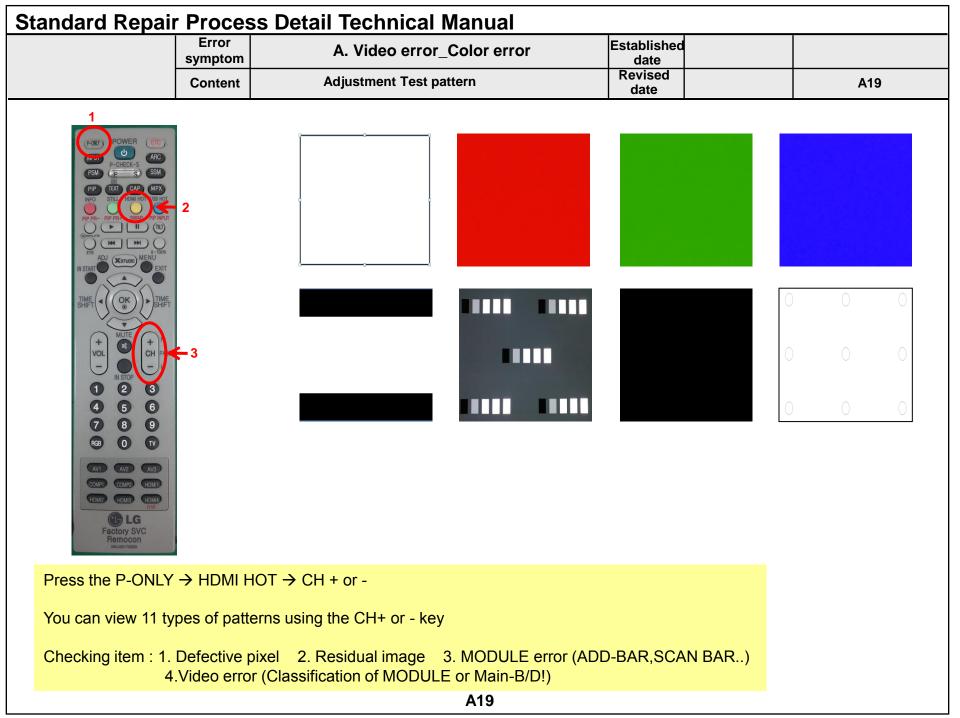




No.13 Select White Balance

- Record the R, G, B (GAIN, Cut) value of the color temperature before main board replacement.

After replacing the main board, key in the recorded value.



Smart JIG Power Diagnosis Muitl Gender Guide

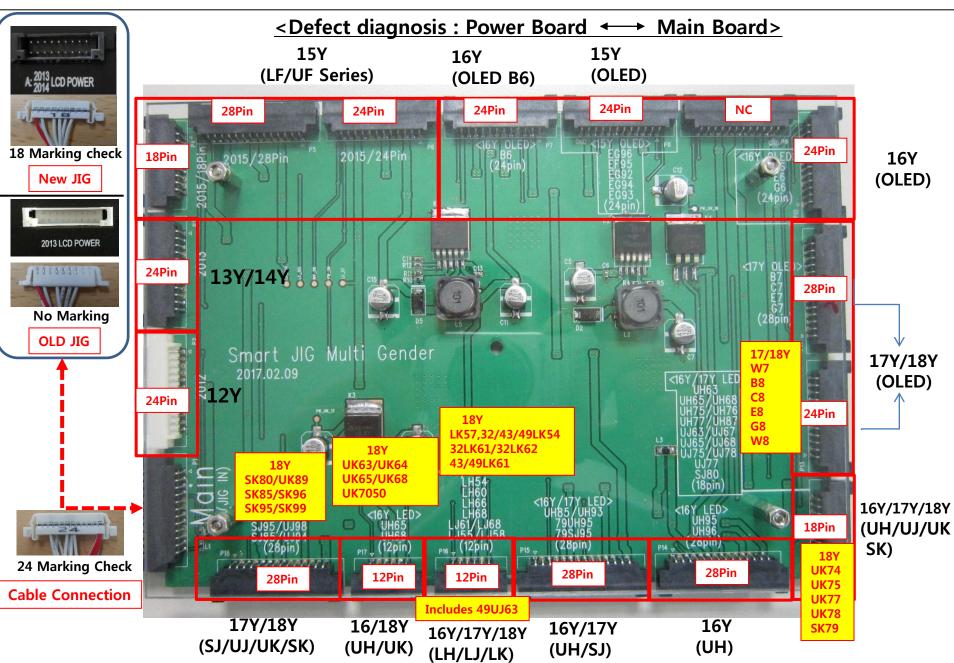
(P/N: RAD32507801)



(P/N: RAD33187801)



Power Board Muitl Gender JIG Diagram (P/N: RAD33187801)



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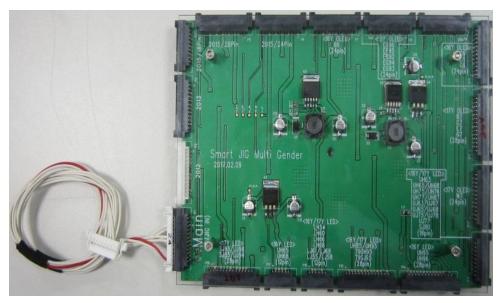
Power Board Muitl Gender JIG Diagnostic model List

Existing 12Y, 13Y, 14Y, 15Y LED models included 15Y, 16Y, 17Y/18Y OLED, 16/17/18 Y LED model Power diagnosis function newly added <15Y/16Y/17Y/18Y OLED Model, 16Y/17Y/18Y LED Model>

Year	Product	Model
	OLED	EG92/EG93/EG94
'15		EG96
		EF95
	OLED	B6, C6
		E6, G6
	LED	UH95/UH96
'16		UH85/UH93
		UH77/UH87
		UH75/UH76
		UH65/UH68
		LH68, LH66, LH60,LH54
	OLED	B7, C7
'17		E7, G7
		W7
	LED	SJ95/UJ98
		SJ85/UJ94
′17		SJ80, UJ77
		UJ75/UJ78
		UJ65/UJ68
		UJ63/UJ67
		LJ61/LJ68
		LJ55/LJ58
'18	LED	SK80/SK85/SK95
		UK78/UK75/UK77/SK79
		UK63/UK64/UK65/UK68/UK7050
		LK57, 32/43/49LK54, 32LK61/62, 43/49LK61
(40	OLED	B8, C8, E8
'18		G8, W8

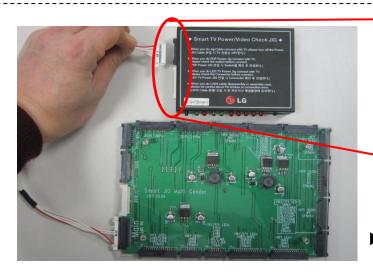
Power Board Muitl Gender How to Connect





▶ Power Board Muitl Gender JIG





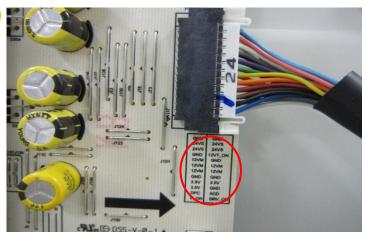


"A:2013 LCD POWER"

► Connect the Muiti Gender to the connector (black) as shown in picture 2 of the Smart JIG.

Smart Jig Voltage Setting









- ▶ Switch the product S/W in JIG to LCD.
- ▶ LCD MODEL Check the power voltage and switch to the correct voltage.

► Check power board voltage.

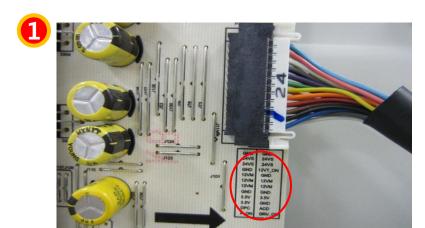
X Note on set up

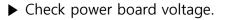
(The correct power diagnosis can be made only if it is set correctly.)

- 24V Power Board : Change the switch to 24V of Smart Jig Voltage
- 20V Power Board : Change the switch to 24V of Smart Jig Voltage
- 13.2V/18V Power Board : Change the switch to 24V of Smart Jig Voltage

Power B/D	Smart Jig	Voltage Switch
24V	\rightarrow	24V
20V	 \rightarrow	20V
13.2V/18V	 \rightarrow	24V

`15Y OLED(EG96,EF95,EG92,EG93,EG94) Power Board Diagnostic method (1)





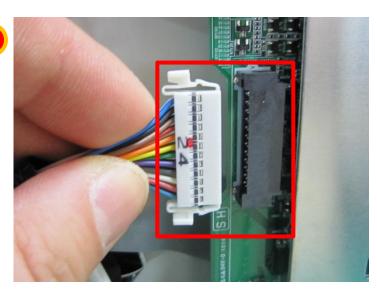








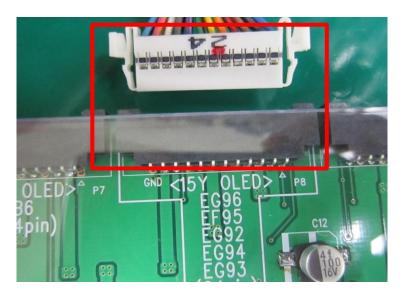
- ▶ Switch the product S/W in JIG to LCD.
- ► LCD MODEL Check the power voltage and switch(24V) to the correct voltage.
- ▶ Fix the LCD MODEL switch to 24V.(Smart JIG)



▶ Disconnect the Main Board 24Pin Power Cable connector.







► Connect the 24Pin Power Cable connector to the Muitl Gender JIG 24Pin connector

`15Y OLED(EG96,EF95,EG92,EG93,EG94) Power Board Diagnostic method (2)







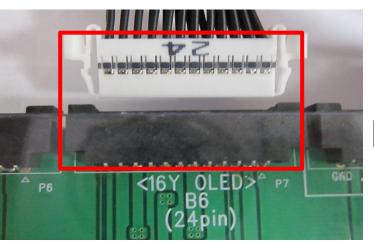




- ▶ When the OK LED(24V,12V) turns on, Power Board is normal.
- ▶ When the NG LED turns on, the Power Board can be judged as defective.

`16Y OLED(B6) Power Board Diagnostic method

1



► Connect the 24Pin Power Cable connector to the Multi gender JIG 24Pin connector.



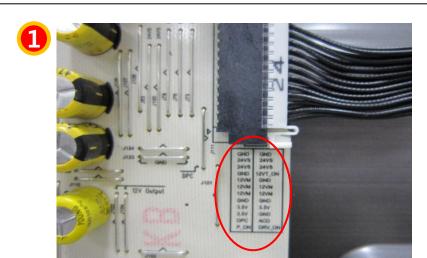
- ➤ Switch the LCD MODEL S/W to **24V** by checking the power voltage.
- ► Fix the LCD MODEL switch to 24V.(Smart JIG)





- ▶ When the OK LED(24V,12V) turns on, Power Board is normal.
- ▶ When the NG LED turns on, the Power Board can be judged as defective.

`16Y OLED(C6) Power Board Diagnostic method

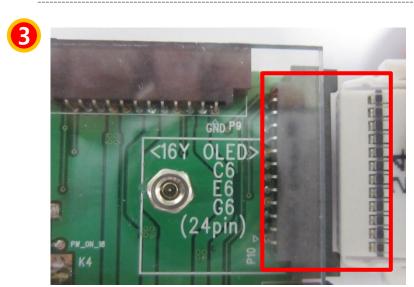


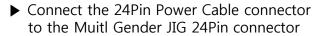




- ▶ Check power board voltage.▶ Disconnect the Main
- ► Smart JIG: Fix the LCD MODEL switch to 24V.(Smart JIG)

► Disconnect the Main Board 24Pin Power Cable connector.

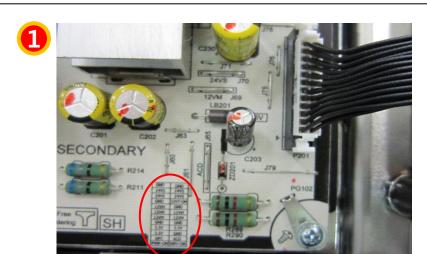






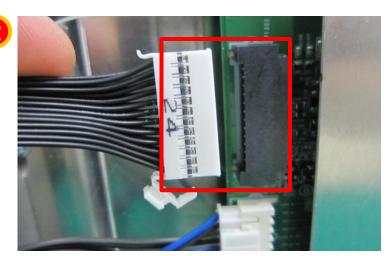
▶ When the OK LED(24V,12V) turns on, Power Board is normal.

`16Y OLED(E6) Power Board Diagnostic method





► Fix the LCD MODEL switch to 24V.(Smart JIG)



▶ Disconnect the Main Board 24Pin Power Cable connector.



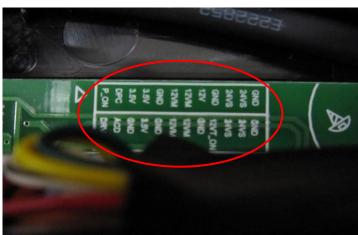
► Connect the 24Pin Power Cable connector to the Muitl Gender JIG 24Pin connector



- ▶ When the OK LED(24V,12V) turns on, Power Board is normal.
- ▶ When the NG LED turns on, the Power Board can be judged as defective.

`16Y OLED(G6) Power Board Diagnostic method





- ► Check power board voltage.
- ► Fix the LCD MODEL switch to 24V.(Smart JIG)

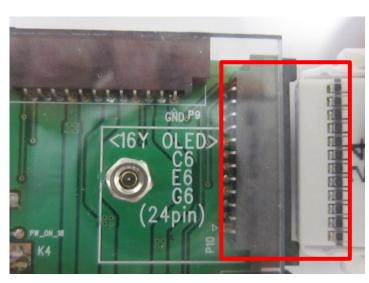






▶ Disconnect the Main Board 24Pin Power Cable connector.





► Connect the 24Pin Power Cable connector to the Muitl Gender JIG 24Pin connector

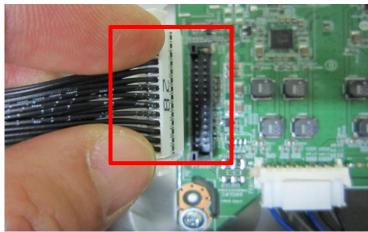


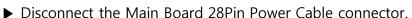


- ▶ When the OK LED(24V,12V) turns on, Power Board is normal.
- ▶ When the NG LED turns on, the Power Board can be judged as defective.

`17Y OLED(B7/C7/E7/G7) Power Board Diagnostic method

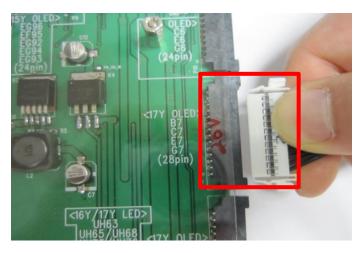












► Connect the 28Pin Power Cable connector to the Muitl Gender JIG 28Pin connector

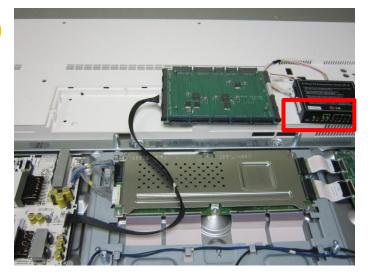




- ► Switch the LCD MODEL S/W to **20V** by checking the power voltage.
- ► Fix the LCD MODEL switch to 20V.(Smart JIG)





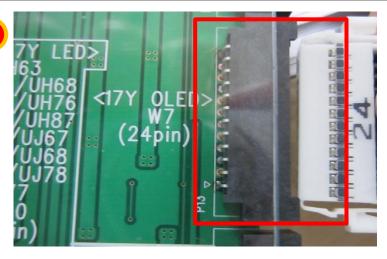


- ▶ When the OK LED(24V,12V) turns on, Power Board is normal.
- ▶ When the NG LED turns on, the Power Board can be judged as defective.

`17Y OLED(W7) Power Board Diagnostic method



▶ Disconnect the Main Board 24Pin Power Cable connector.



► Connect the 24Pin Power Cable connector to the Muitl Gender JIG 28Pin connector



- ➤ Switch the LCD MODEL S/W to 20V by checking the power voltage.
- ► Fix the LCD MODEL switch to 20V.(Smart JIG)

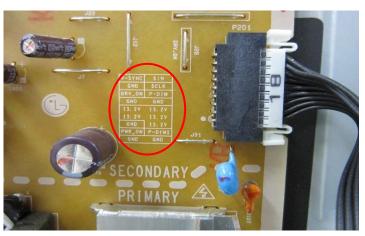




- ▶ When the OK LED(24V,12V) turns on, Power Board is normal.
- ▶ When the NG LED turns on, the Power Board can be judged as defective.

`16Y/`17Y LED 18Pin Power Board Diagnostic method







► Fix the LCD MODEL switch to 24V.(Smart JIG)

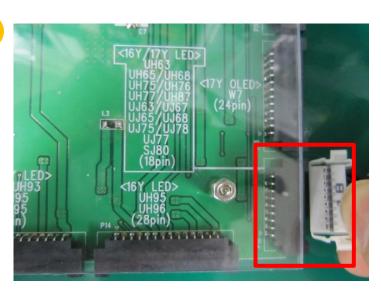






▶ Disconnect the Main Board 18Pin Power Cable connector.

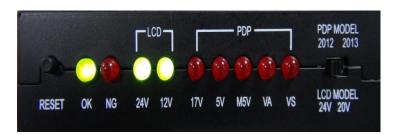
3



► Connect the 18Pin Power Cable connector to the Muitl Gender JIG 24Pin connector

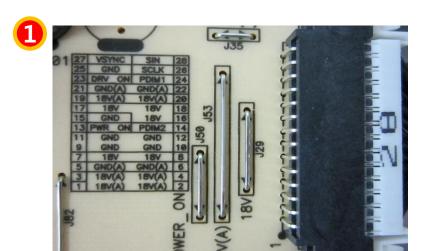






- ▶ When the OK LED(24V,12V) turns on, Power Board is normal.
- ▶ When the NG LED turns on, the Power Board can be judged as defective.

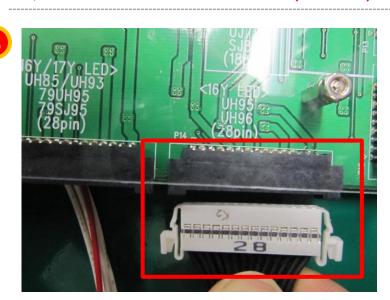
`16Y LED(UH95/UH96) Power Board Diagnostic method



- Check power board voltage.
- ► Fix the LCD MODEL switch to 24V.(Smart JIG)



▶ Disconnect the Main Board 28Pin Power Cable connector.



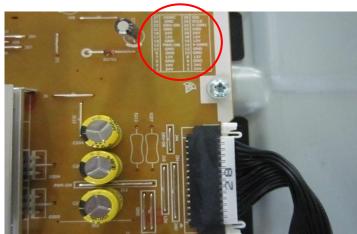
► Connect the 28Pin Power Cable connector to the Muitl Gender JIG 28Pin connector



- ▶ When the OK(24V,12V) LED turns on, Power Board is normal.
- ▶ When the NG LED turns on, the Power Board can be judged as defective.

`16Y/`17Y LED(UH85/UH93) Power Board Diagnostic method





- ► Check power board voltage.
- ► Fix the LCD MODEL switch to 24V.(Smart JIG)

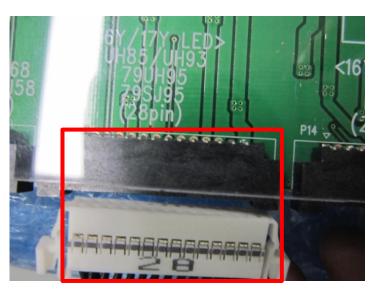






▶ Disconnect the Main Board 28Pin Power Cable connector.





► Connect the 28Pin Power Cable connector to the Muitl Gender JIG 28Pin connector



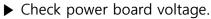


- ▶ When the OK LED(24V,12V) turns on, Power Board is normal.
- ▶ When the NG LED turns on, the Power Board can be judged as defective.

`16Y/`17Y LED 12Pin Power Board Diagnostic method

1





► Fix the LCD MODEL switch to 24V.(Smart JIG)

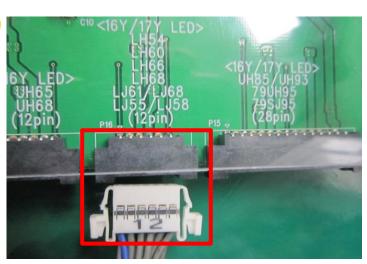
2





▶ Disconnect the Main Board 12Pin Power Cable connector.

3



► Connect the 12Pin Power Cable connector to the Muitl Gender JIG 12Pin connector



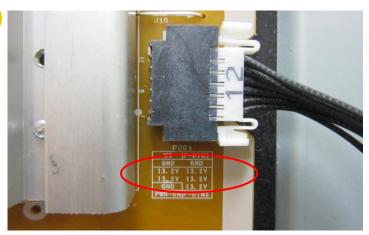




- ▶ When the OK LED(24V,12V) turns on, Power Board is normal.
- ▶ When the NG LED turns on, the Power Board can be judged as defective.

`16Y LED 12Pin Power Board Diagnostic method

1

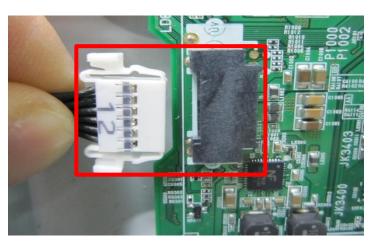




► Fix the LCD MODEL switch to 24V.(Smart JIG)

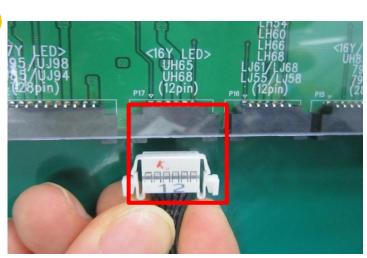






▶ Disconnect the Main Board 12Pin Power Cable connector.

3



► Connect the 12Pin Power Cable connector to the Muitl Gender JIG 24Pin connector



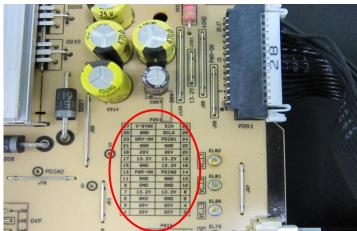




- ▶ When the OK LED(24V,12V) turns on, Power Board is normal.
- ▶ When the NG LED turns on, the Power Board can be judged as defective.

`17Y LED 28Pin Power Board Diagnostic method

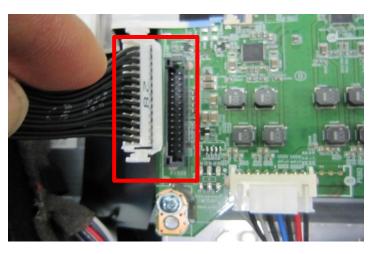




- ▶ Check power board voltage.
- ▶ Fix the LCD MODEL switch to 20V.(Smart JIG)







▶ Disconnect the Main Board 28Pin Power Cable connector.





► Connect the 28Pin Power Cable connector to the Muitl Gender JIG 28Pin connector







- ▶ When the OK LED(24V,12V) turns on, Power Board is normal.
- ▶ When the NG LED turns on, the Power Board can be judged as defective.

